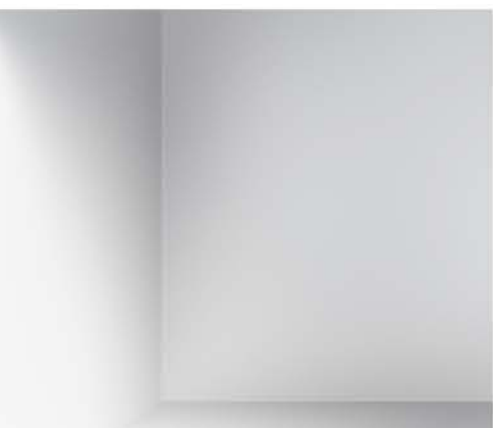
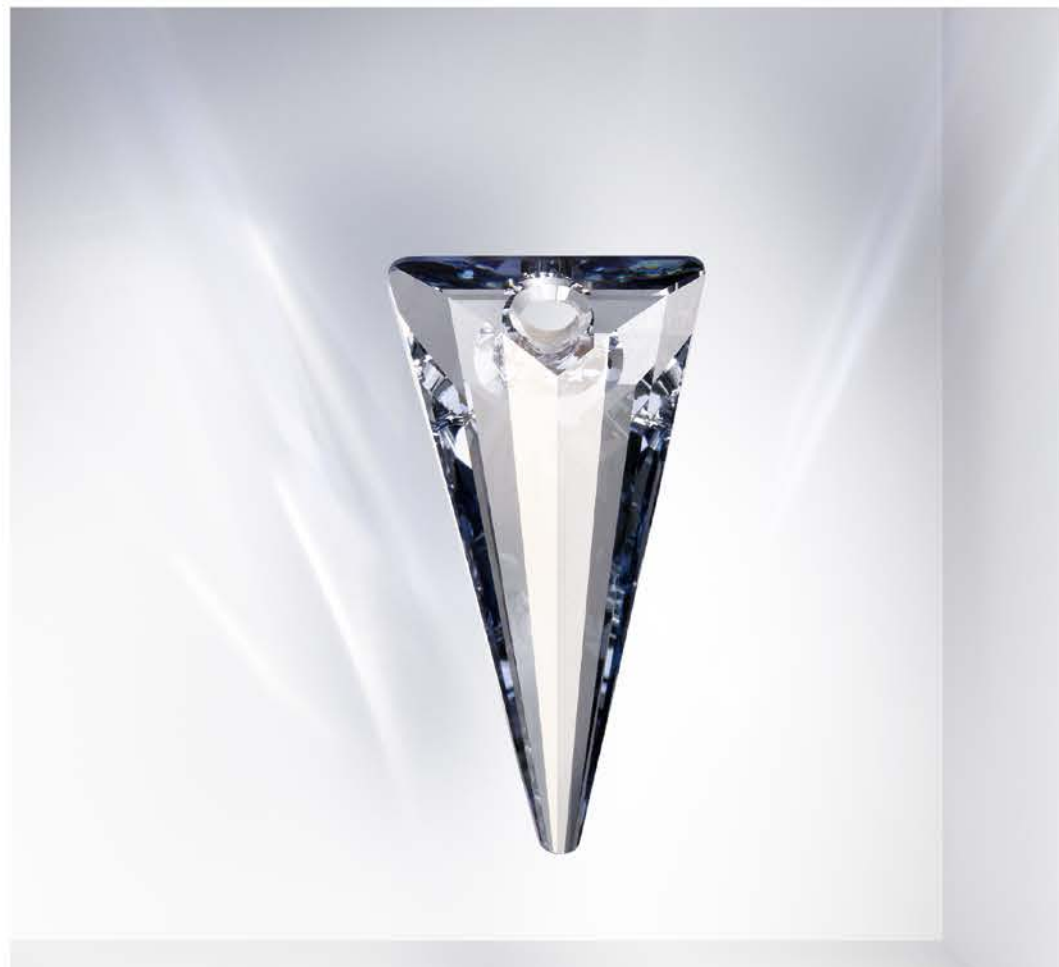


INSPIRATIONS AND INNOVATIONS
PRE-SEASON
FALL/WINTER 2015/16



**INSPIRATIONS
& INNOVATIONS**
PRE-SEASON
FALL/WINTER 2015/16

Contents
Nostalgic Grandeur
Poetic Punk Rock

Two captivating design directions are stunningly conveyed in Swarovski's Fall/Winter 2015/16 Pre-Season Launch.

The beauty and splendor of the past comes alive through the magnificent Crystal Patina effect with its subdued hues and reference to the grandeur of eras past. In contrast, a focus on the strong, bold directions of the future is stunningly showcased in the radiant Crystal Spikes and Studs collection, in co-operation with Jean Paul Gaultier.



Pre-Season Fall/Winter
2015/16

NEW CRYSTAL EFFECT

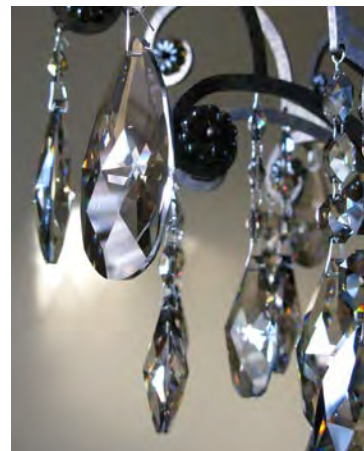
Crystal Patina



The design world is reverting back to the archives for inspiration. Aged and worn effects, showing beauty and fragility from eras past, are now encompassing an entire new design ethic. Nowhere is this inspiration more apparent than in the ancient city of Serenissima – Venice. The city’s fantastic masquerade balls have enchanted people for time untold. Venice’s rich history and architecture offers endless inspiration for the new focus on the aged and historic. Its grand ballrooms, ancient palaces, and famous mirrors reflect a perfect combination of crystal splendor and nostalgia – becoming one in the **Crystal Patina** effect. In the **XIRIUS Pointed Chaton** and

XILION Pointed Square Fancy Stone we take inspiration from Venice’s fantastic spires, domes, and window archways, blending the present with a past love of exquisite detailing.

“We make a respectful bow to the achievements of bygone eras and are once again cherishing the works people have created centuries ago. This is reflected in a renewed interest in products that seem as if they have stood the tests of time – it is the return of the patina and the aged effects”. – Stylus



intrigue

imagination

splendor



feminine



opulence

Swarovski’s new Crystal Patina effect stunningly reflects the current design quest for the historic and ancient. The beautiful aged effects it gives the crystals bestow new levels of authenticity and longevity upon designs.

Swarovski’s XIRIUS Pointed Chaton and XILION Pointed Square Fancy Stone speak to our rediscovered need to touch and bring a never expected sensation to crystal. The XIRIUS Pointed Chaton and XILION Pointed Square Fancy Stone enable designers to produce stunning 3D effects and crown crystal patterns or single pieces with exquisite facility.

- | | |
|--------------------------|-------------------------------|
| 01 1088 001 GOLPA F NEW! | 14 5056 280 |
| 02 1088 001 ROSPA F NEW! | 15 1 80 601 02 280 HEM MATTFI |
| 03 1188 001 GSHA F NEW! | 16 5860 001 617 |
| 04 4320 001 GOLPA F NEW! | 17 6106 001 GOLPA NEW! |
| 05 4320 001 ROSPA F NEW! | 18 6106 001 SILPA NEW! |
| 06 4327 001 BLAPA F NEW! | 19 2088 001 F NEW! |
| 07 4418 215 F NEW! | 20 2493 001 GOLPA M HF NEW! |
| 08 4470 001 IRIG F | 21 3188 001 GSHA F NEW! |
| 09 4706 246 F | 22 3210 001 ROSPA F NEW! |
| 10 4568 001 SINI | 23 3288 215 F NEW! |
| 11 4678/G 001 GSHA F | |
| 12 5026 215 | |
| 13 5055 001 SINI | |





Crystal Spikes and Studs

IN CO-OPERATION WITH JEAN PAUL GAULTIER

Linked to the rebellious attitude against on-going economic constraints, the re-emergence of a strong 'hard rock' direction coincides with the development of 'austerity fatigue,' encapsulating the glittering return of opulence into our lives.

With his extraordinary ability to interpret and redefine fashion, Jean Paul Gaultier has taken these current design zeitgeists to an unprecedented level in co-operation and development with Swarovski's stunning Crystal Spikes and Studs, creating breathtaking couture pieces with a cool, contemporary edge. As Jean Paul Gaultier himself states "I have a special kind of freedom and incredible technical

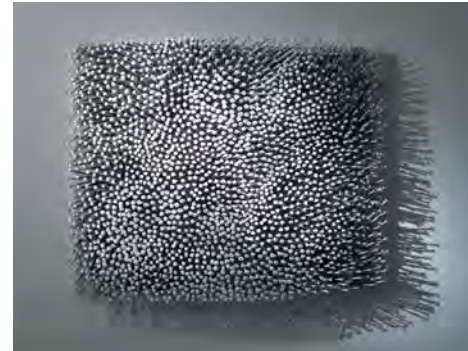
possibilities with Swarovski. So this is a wonderful partnership. They are not afraid of anything and neither am I."

"It is a celebration of the spikes and studs that become transparent, mirrored in different forms, pushed to the extreme of creation and taken one step further than a regular metallic stud."— *Jean Paul Gaultier*

The sophisticated radiance of these contemporary design elements encapsulates the very spirit of the current design ethos, allowing designers to create a poetic transformation of the every day into the realm of the magical.



edgy



dramatic

stimulate



inspire

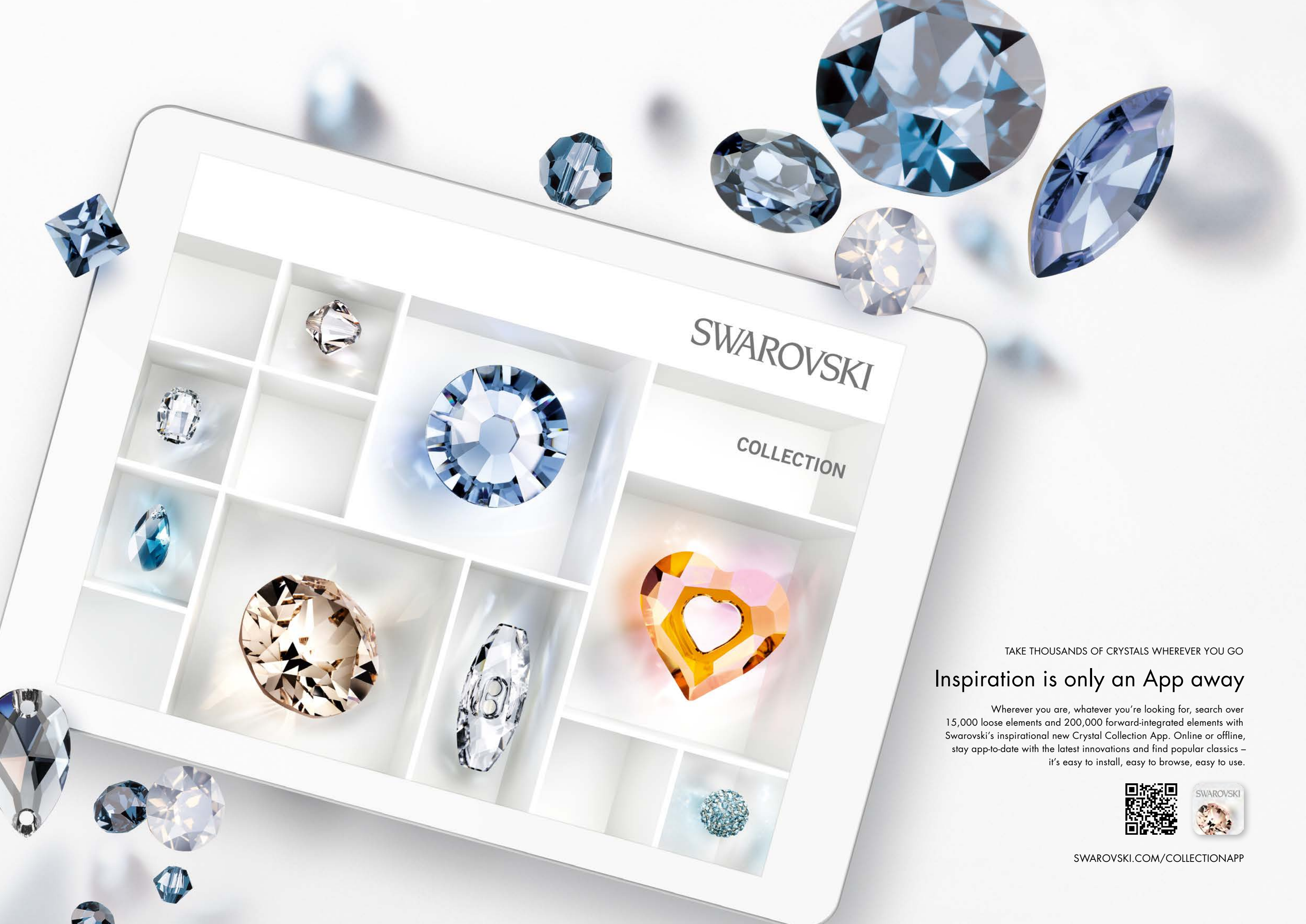
directional



Swarovski's Crystal Spikes and Studs collection, in co-operation with celebrated designer Jean Paul Gaultier, paves the way for an innovative and truly illuminating edge, offering 'poetic punk' and radiant 'rock chic' appeal.

- | | |
|--------------------------------------|---|
| 01 5540 001 | 12 6480 001 GSHA ^{NEW!} |
| 02 5541 001 BLSH | 13 6480 001 SSHA ^{NEW!} |
| 03 5747 001 MLGLD 2x ^{NEW!} | 14 57 000 012 001 MLGLD |
| 04 5747 001 SINI 2x ^{NEW!} | 15 52 300 012 086 001 METBL ^{NEW!} |
| 05 5747 280 ^{NEW!} | 16 52 400 012 086 001 MLGLD ^{NEW!} |
| 06 5750 001 SINI | 17 53 010 086 001 MLGLD ^{NEW!} |
| 07 1 80 801 28 Bronze Brushed | 18 53 503 086 001 METBL ^{NEW!} |
| 08 1 80 901 20 001 MLGLD | 19 53 730 088 001 |
| 09 6022 001 BRSH | 20 1783/300 01 082 00 ^{NEW!} |
| 10 6480 001 BBL P ^{NEW!} | |
| 11 6480 001 BLSH ^{NEW!} | |





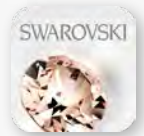
SWAROVSKI

COLLECTION

TAKE THOUSANDS OF CRYSTALS WHEREVER YOU GO

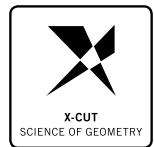
Inspiration is only an App away

Wherever you are, whatever you're looking for, search over 15,000 loose elements and 200,000 forward-integrated elements with Swarovski's inspirational new Crystal Collection App. Online or offline, stay app-to-date with the latest innovations and find popular classics – it's easy to install, easy to browse, easy to use.

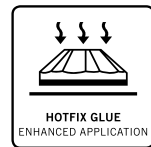


SWAROVSKI.COM/COLLECTIONAPP

EXCELLENCE, THROUGH INNOVATION AND ORIGIN



X-CUT
Advanced optical measurement and high-precision manufacturing deliver premium cuts characterized by unmatched brilliance.



HOTFIX GLUE
The variable temperatures at which Hotfix glue can be activated enable the application of crystals on a broad range of textiles.



PLATINUM PRO
With its new advanced foiling technique, Swarovski has set a new standard in the lifespan of crystals.



CRYSTALS – MADE IN AUSTRIA
The combination of innovation with sustainability and respect for individual wellbeing means that quality is always assured.

PREMIUM, BY SERVICE AND DESIGN



DESIGN SERVICE
Throughout its global network of Design Centers, Swarovski offers exceptional service provided by the industry's best creative talent.



GLOBAL SERVICE
Swarovski's Global Service Network provides customers with dedicated personal assistance on a local level.



APPLICATION SERVICE
A comprehensive range of application services means customers benefit from the extensive experience of leading international experts, as well as internal specialists.



DESIGNER EDITIONS
Creative collaborations with top designers result in exclusive cuts and unique designs for Swarovski crystal.

COMPLIANCE, WITH INTEGRITY



ADVANCED CRYSTAL
Swarovski's patented lead-free* formula has changed the DNA of crystal while still offering the same sparkle, dependability, and variety for which Swarovski is famous.



CLEAR
Regular legal monitoring of chemical requirements and reasonable testing provide customers with the comfort of trust in Swarovski's products.

*Crystal glass and all other materials containing 0.009% lead or less.



OEKO-TEX
Oeko-Tex® Standard 100 Class II (direct contact with skin) certification creates confidence in chemical safety of textile applications.

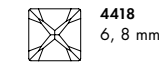
NEW CRYSTAL ELEMENTS

Round Stones



1188
SS 17, 24, 29, 39

Fancy Stones & Settings

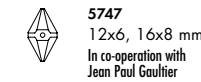


4418
6, 8 mm



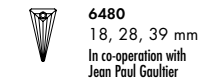
4418/5
6, 8 mm

Beads



5747
12x6, 16x8 mm
In co-operation with Jean Paul Gaultier

Pendants



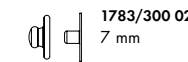
6480
18, 28, 39 mm
In co-operation with Jean Paul Gaultier

NEW FORWARD-INTERGRATED ELEMENTS

Buttons, Fasteners & Zippers



1783/300 01
7 mm



1783/300 02
7 mm

Metal Trimmings



52 300, 52 301
SS 18
In co-operation with Jean Paul Gaultier



52 400, 52 401
PP 24
In co-operation with Jean Paul Gaultier

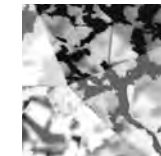


53 010, 53 011
SS 29, SS 39
In co-operation with Jean Paul Gaultier



53 503
8 mm
In co-operation with Jean Paul Gaultier

NEW CRYSTAL EFFECTS



Crystal Black Patina (001 BLAPA)



Crystal Gold Patina (001 GOLPA)



Crystal Rose Patina (001 ROSPA)



Crystal Silver Patina (001 SILPA)



Crystal White Patina (001 WHIPA)

Round Stones



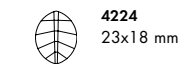
1088
PP 24, 32
SS 24, 29, 39



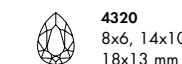
1122
SS 39, 47
12, 14 mm



1188
SS 39



4224
23x18 mm

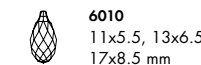


4320
8x6, 14x10,
18x13 mm

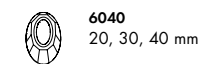


4327
30x20 mm

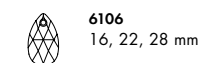
Pendants



6010
11x5.5, 13x6.5,
17x8.5 mm

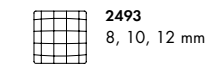


6040
20, 30, 40 mm



6106
16, 22, 28 mm

Flat Backs no Hotfix

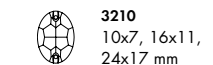


2493
8, 10, 12 mm

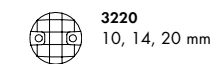


2808
6, 10, 14 mm

Sew-on Articles

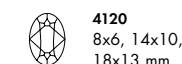


3210
10x7, 16x11,
24x17 mm

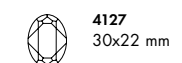


3220
10, 14, 20 mm

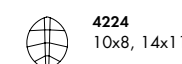
Fancy Stones & Settings



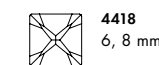
4120
8x6, 14x10,
18x13 mm



4127
30x22 mm



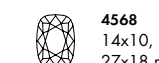
4224
10x8, 14x11 mm



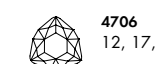
4418
6, 8 mm



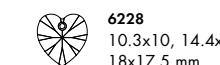
4470
10, 12 mm



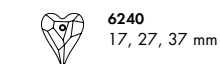
4568
14x10, 18x13,
27x18 mm



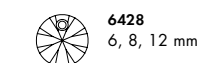
4706
12, 17, 24 mm



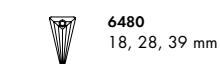
6228
10.3x10, 14.4x14,
18x17.5 mm



6240
17, 27, 37 mm

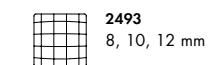


6428
6, 8, 12 mm



6480
18, 28, 39 mm

Flat Backs Hotfix



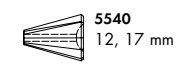
2493
8, 10, 12 mm



2808
6, 10, 14 mm

LINE EXTENSIONS

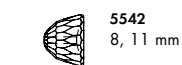
Beads



5540
12, 17 mm



5541
11, 15 mm



5542
8, 11 mm



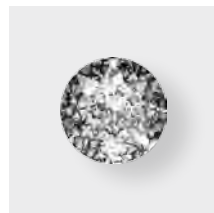
5750
13 mm

Crystal Patina

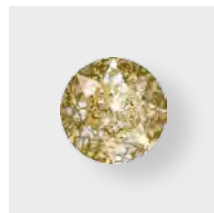
CRYSTAL PATINA

Crystal Patina, a pioneering new concept in the industry, is Swarovski's response to the continuing trend of embracing past beauty, nostalgic authenticity, and the value of the old. Its historical edge and 'used' look create an impression of timelessness without compromising on crystalline allure. Crystal Patina comes in five effects and always appears to feature a slightly different surface pattern, answering also the current call for deliberate imperfection and ensuring that every single piece is unique. It is available on crystal in sizes PP 24 and above.

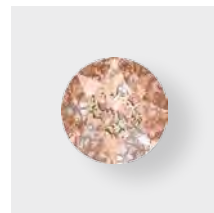
NEW AVAILABLE CRYSTAL PATINA EFFECTS



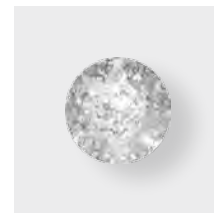
Crystal Black Patina F (001 BLAPA)



Crystal Gold Patina F (001 GOLPA)



Crystal Rose Patina F (001 ROSPA)



Crystal Silver Patina F (001 SILPA)



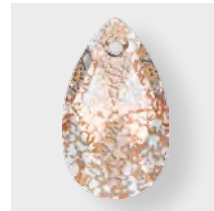
Crystal White Patina F (001 WHIPA)



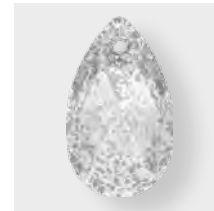
Crystal Black Patina (001 BLAPA)



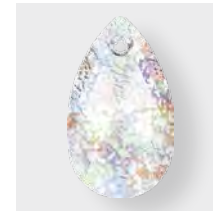
Crystal Gold Patina (001 GOLPA)



Crystal Rose Patina (001 ROSPA)



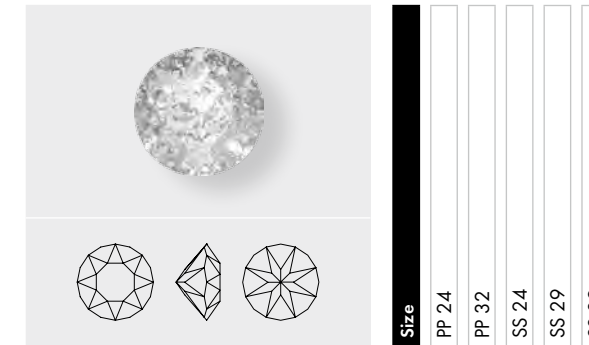
Crystal Silver Patina (001 SILPA)



Crystal White Patina (001 WHIPA)

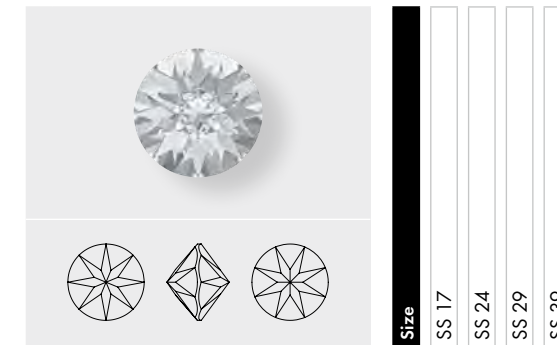
Round Stones

1088 XIRIUS Chaton



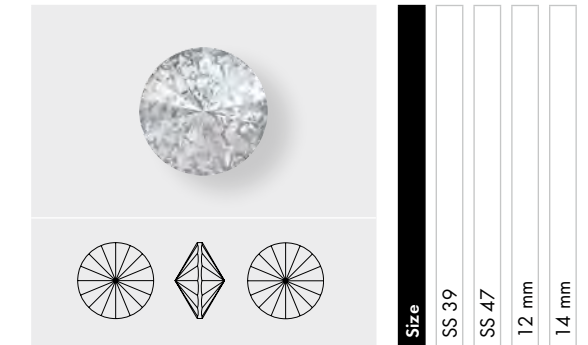
Crystal Effects	Crystal Patina	NEW!	PP 24	PP 32	SS 24	SS 29	SS 39
Crystal Black Patina F (001 BLAPA)							
Crystal Gold Patina F (001 GOLPA)							
Crystal Rose Patina F (001 ROSPA)							
Crystal Silver Patina F (001 SILPA)							
Crystal White Patina F (001 WHIPA)							

1188 XIRIUS Pointed Chaton ^{NEW!}

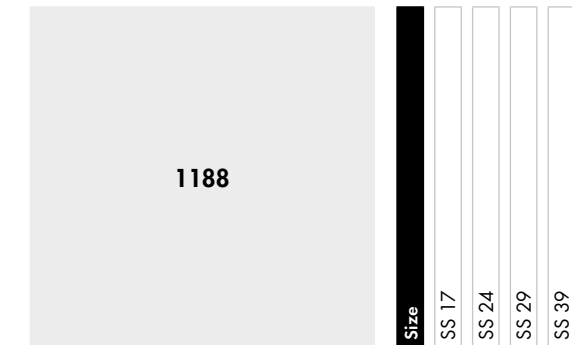


Crystal	Crystal F (001)	Colors	Plain Colors	SS 17	SS 24	SS 29	SS 39
Crystal (001)							
Crystal F (001)							
Plain Colors							
Aquamarine F (202)							
Black Diamond F (215)							
Dark Moss Green F (260)							
Jet (280)							
Light Peach F (362)							
Light Rose F (223)							
Light Siam F (227)							
Montana F (207)							
Rose F (209)							

1122 Rivoli Chaton



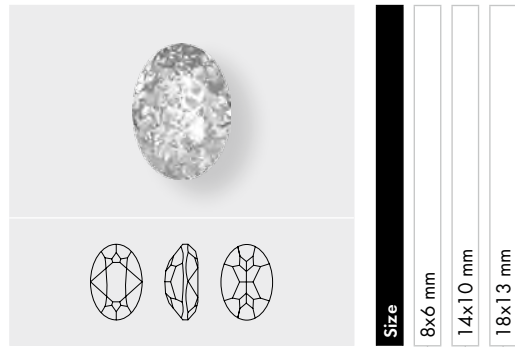
Crystal Effects	Crystal Patina	NEW!	SS 39	SS 47	12 mm	14 mm
Crystal Black Patina F (001 BLAPA)						
Crystal Gold Patina F (001 GOLPA)						
Crystal Rose Patina F (001 ROSPA)						
Crystal Silver Patina F (001 SILPA)						
Crystal White Patina F (001 WHIPA)						



Crystal Effects	Transparent Effects	Metallic Effects	Crystal Patina	NEW!	SS 17	SS 24	SS 29	SS 39
Crystal AB F (001 AB)								
Crystal Golden Shadow F (001 GSHA)								
Crystal Lilac Shadow F (001 LISH)								
Crystal Luminous Green F (001 LUMG)								
Crystal Silver Shade F (001 SSHA)								
Metallic Effects								
Crystal Iridescent Green F (001 IRIG)								
Crystal Rose Gold F (001 ROGL)								
Crystal Patina								
Crystal Black Patina F (001 BLAPA)								
Crystal Gold Patina F (001 GOLPA)								
Crystal Rose Patina F (001 ROSPA)								
Crystal Silver Patina F (001 SILPA)								
Crystal White Patina F (001 WHIPA)								

Fancy Stones & Settings

4120



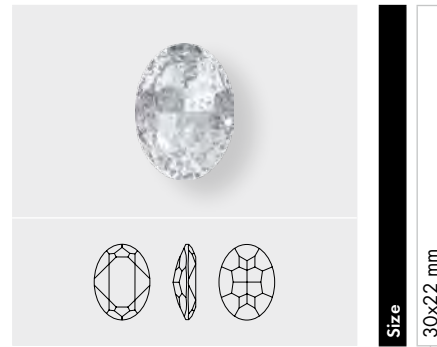
Size
8x6 mm
14x10 mm
18x13 mm

Crystal Effects

Crystal Patina

- Crystal Black Patina F (001 BLAPA) NEW!
- Crystal Gold Patina F (001 GOLPA) NEW!
- Crystal Rose Patina F (001 ROSPA) NEW!
- Crystal Silver Patina F (001 SILPA) NEW!
- Crystal White Patina F (001 WHIPA) NEW!

4127



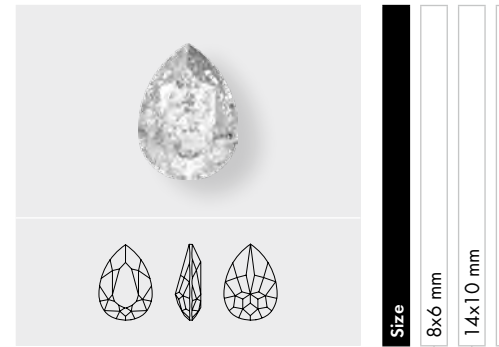
Size
30x22 mm

Crystal Effects

Crystal Patina

- Crystal Black Patina F (001 BLAPA) NEW!
- Crystal Gold Patina F (001 GOLPA) NEW!
- Crystal Rose Patina F (001 ROSPA) NEW!
- Crystal Silver Patina F (001 SILPA) NEW!
- Crystal White Patina F (001 WHIPA) NEW!

4320



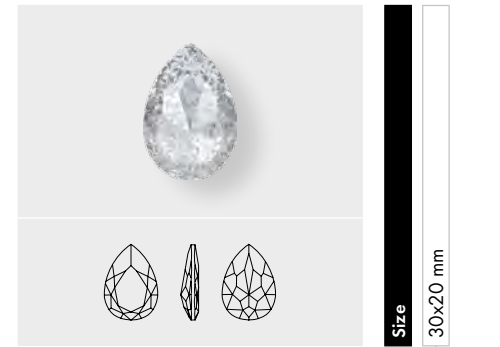
Size
8x6 mm
14x10 mm
18x13 mm

Crystal Effects

Crystal Patina

- Crystal Black Patina F (001 BLAPA) NEW!
- Crystal Gold Patina F (001 GOLPA) NEW!
- Crystal Rose Patina F (001 ROSPA) NEW!
- Crystal Silver Patina F (001 SILPA) NEW!
- Crystal White Patina F (001 WHIPA) NEW!

4327



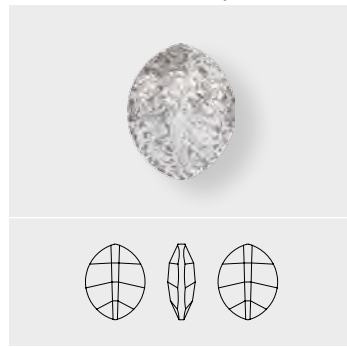
Size
30x20 mm

Crystal Effects

Crystal Patina

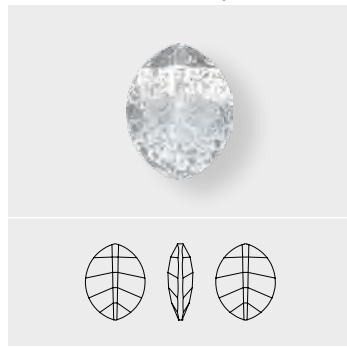
- Crystal Black Patina F (001 BLAPA) NEW!
- Crystal Gold Patina F (001 GOLPA) NEW!
- Crystal Rose Patina F (001 ROSPA) NEW!
- Crystal Silver Patina F (001 SILPA) NEW!
- Crystal White Patina F (001 WHIPA) NEW!

4224 Pure Leaf Fancy Stone



Size 10x8, 14x11 mm

4224 Pure Leaf Fancy Stone



Size 23x18 mm



Size
10x8 mm
14x11 mm
23x18 mm

Crystal Effects

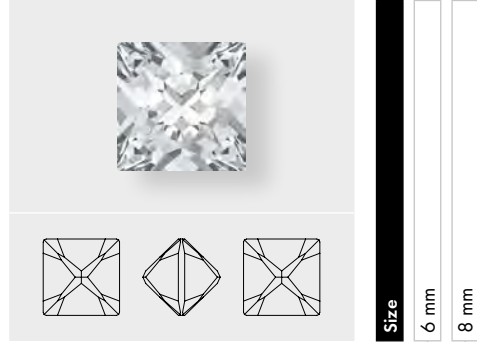
Crystal Patina

- Crystal Black Patina F (001 BLAPA) NEW!
- Crystal Gold Patina F (001 GOLPA) NEW!
- Crystal Rose Patina F (001 ROSPA) NEW!
- Crystal Silver Patina F (001 SILPA) NEW!
- Crystal White Patina F (001 WHIPA) NEW!

Fancy Stones & Settings

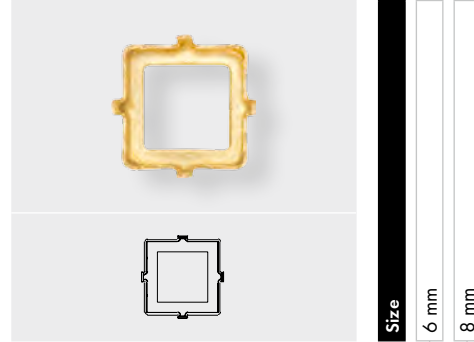
Fancy Stones & Settings

4418 XILION Pointed Square Fancy Stone ^{NEW!}

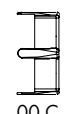


Crystal	6 mm	8 mm
Crystal (001)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>
Colors		
Plain Colors		
Aquamarine F (202)	<input type="checkbox"/>	<input type="checkbox"/>
Black Diamond F (215)	<input type="checkbox"/>	<input type="checkbox"/>
Dark Moss Green F (260)	<input type="checkbox"/>	<input type="checkbox"/>
Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
Light Rose F (223)	<input type="checkbox"/>	<input type="checkbox"/>
Montana F (207)	<input type="checkbox"/>	<input type="checkbox"/>
Tanzanite F (539)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Effects		
Transparent Effects		
Crystal AB F (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Lilac Shadow F (001 LISH)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Luminous Green F (001 LUMG)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Metallic Effects		
Crystal Rose Gold F (001 ROGL)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Patina		
Crystal Black Patina F (001 BLAPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina F (001 SILPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina F (001 WHIPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>

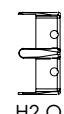
4418/S ^{NEW!}



Ring/Hole, Back Configuration	6 mm	8 mm
00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>



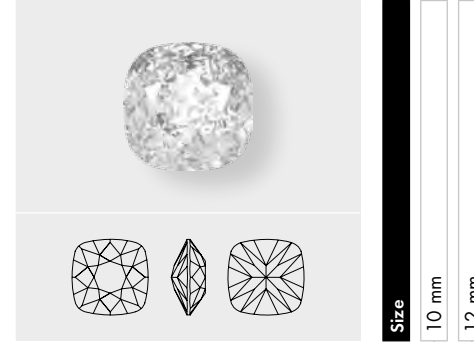
00 C



H2 O

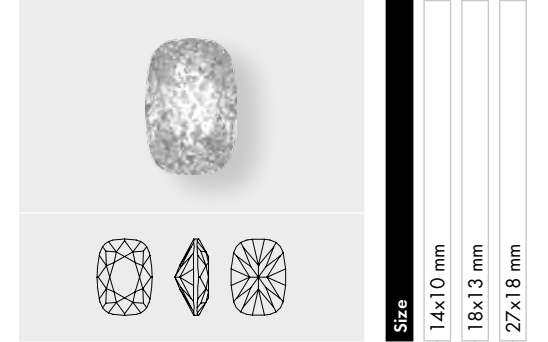
Fancy Stones & Settings

4470



Crystal Effects	10 mm	12 mm
Crystal Patina		
Crystal Black Patina F (001 BLAPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina F (001 SILPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina F (001 WHIPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>

4568 Cushion Fancy Stone



Crystal Effects	14x10 mm	18x13 mm	27x18 mm
Crystal Patina			
Crystal Black Patina F (001 BLAPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina F (001 SILPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina F (001 WHIPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

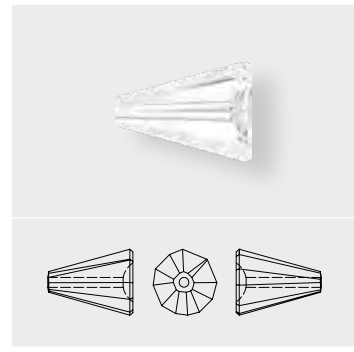
4706 Trilliant Fancy Stone



Crystal Effects	12 mm	17 mm	24 mm
Crystal Patina			
Crystal Black Patina F (001 BLAPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina F (001 SILPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina F (001 WHIPA) ^{NEW!}	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Beads

5540 Artemis Bead



Size
12 mm
17 mm

Crystal Effects

Metallic Effects

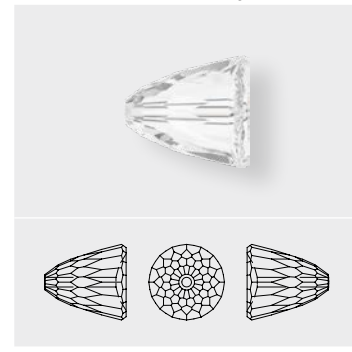
Crystal Rose Gold (001 ROGL) NEW! NEW!

Color Effects

Metallic Effects

Jet Hematite (280 HEM) NEW! NEW!

5541 Dome Bead large



Size
11 mm
15 mm

Crystal Effects

Metallic Effects

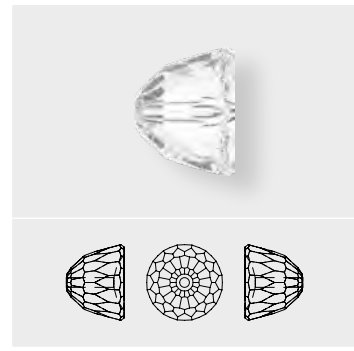
Crystal Rose Gold (001 ROGL) NEW! NEW!

Color Effects

Metallic Effects

Jet Hematite (280 HEM) NEW! NEW!

5542 Dome Bead small



Size
8 mm
11 mm

Crystal Effects

Metallic Effects

Crystal Rose Gold (001 ROGL) NEW! NEW!

Color Effects

Metallic Effects

Jet Hematite (280 HEM) NEW! NEW!

Beads

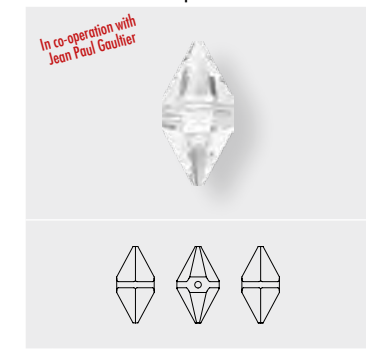
CRYSTAL SPIKES & STUDS COLLECTION IN CO-OPERATION WITH JEAN PAUL GAULTIER

Fêted for his startling originality, technical prowess, and maverick approach to design, Jean Paul Gaultier quickly became known as 'l'enfant terrible'. Hired at eighteen by Pierre Cardin, then Jacques Esterel, Jean Patou, and Hermès, he launched his own collection in 1976. But it was the conical bras and basques for Madonna's 1990 *Blond Ambition* tour that sealed his reputation, along with costumes for Kylie Minogue and filmmakers Luc Besson and Peter Greenaway. In 1997, he established Gaultier Paris, fulfilling his dream of creating haute couture with a risqué, gender-bending, deconstructed aesthetic.

Swarovski crystals have played a major part in Gaultier's aesthetic for decades. His Summer 2014 couture show in Paris this January included fifteen garments featuring Swarovski's latest co-operation with Gaultier: Crystal Spikes and Studs. Now Swarovski is presenting these avant-garde, 3D-shaped articles—**Double Spike Bead**, **Spike Pendant**, **Spike Banding**, and **Spike Rivets** (Round and Square)—to its business partners. Exemplified by the punk rock-inspired, vintage-look 'Diamond Rocker' vest in Gaultier's Summer 2014 couture collection, Crystal Spikes and Studs are perfect for conjuring fiercely edgy, high-glam designs with a contemporary luxe appeal.

5747 Double Spike Bead ^{NEW!}

In co-operation with Jean Paul Gaultier



Size
12x6 mm
16x8 mm

Crystal

Crystal (001)

Colors

Plain Colors

Jet (280)

Light Turquoise (263)

Crystal Effects

Transparent Effects

Crystal AB (001 AB)

Crystal Astral Pink (001 API)

Crystal Golden Shadow (001 GSHA)

Crystal Lilac Shadow (001 LISH)

Crystal Luminous Green (001 LUMG)

Crystal Silver Night (001 SINI)

Crystal Silver Night 2x (001 SINI2)

Crystal Silver Shade (001 SSHA)

Metallic Effects

Crystal Iridescent Green (001 IRIG)

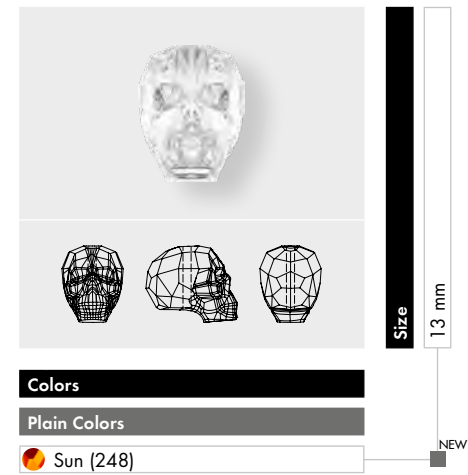
Crystal Metallic Blue 2x (001 METBL2)

Crystal Metallic Light Gold 2x (001 MLG2)

Crystal Rose Gold 2x (001 ROGL2)

Beads

5750 Skull Bead



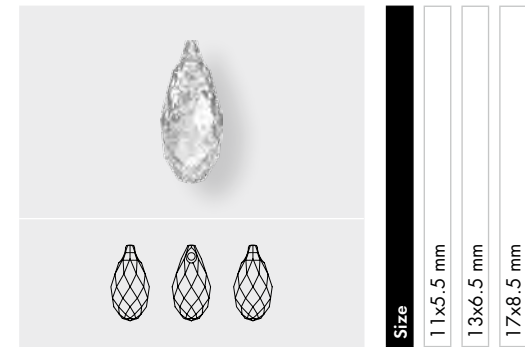
Colors

Plain Colors

Sun (248)

Pendants

6010 Briolette Pendant



Crystal Effects

Crystal Patina

Crystal Black Patina (001 BLAPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina (001 GOLPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina (001 ROSPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina (001 SILPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina (001 WHIPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

6040 Helios Pendant



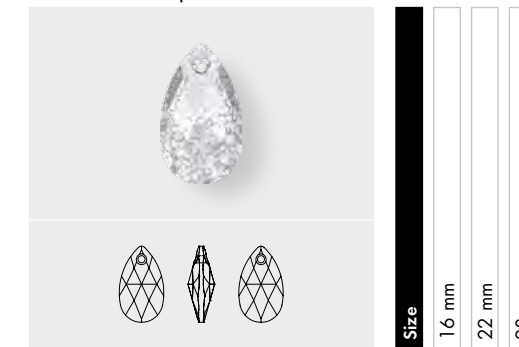
Crystal Effects

Crystal Patina

Crystal Black Patina (001 BLAPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina (001 GOLPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina (001 ROSPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina (001 SILPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina (001 WHIPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Pendants

6106 Pear-shaped Pendant

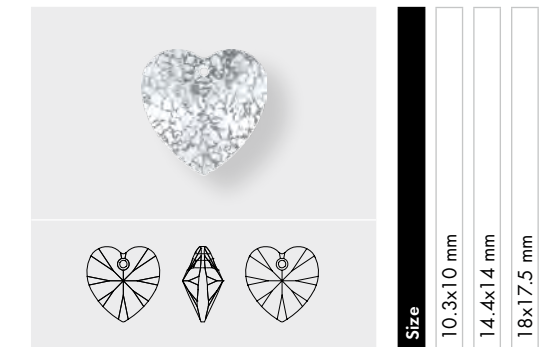


Crystal Effects

Crystal Patina

Crystal Black Patina (001 BLAPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina (001 GOLPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina (001 ROSPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina (001 SILPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina (001 WHIPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

6228 XILION Heart Pendant



Crystal Effects

Crystal Patina

Crystal Black Patina (001 BLAPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Gold Patina (001 GOLPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Patina (001 ROSPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Patina (001 SILPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal White Patina (001 WHIPA)	NEW!	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Pendants

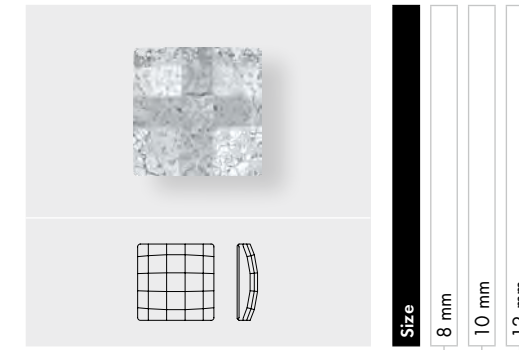
6480 Spike Pendant ^{NEW!}



Crystal	18 mm	28 mm	39 mm
Crystal (001)	■	■	■
Colors			
Plain Colors			
Jet (280)	■	■	■
Crystal Effects			
Transparent Effects			
Crystal AB (001 AB)	■	■	■
Crystal Antique Pink (001 ANTP)	■	■	■
Crystal Astral Pink (001 API)	■	■	■
Crystal Bermuda Blue P (001 BBL)*	■	■	■
Crystal Blue Shade (001 BLSH)	■	■	■
Crystal Bronze Shade (001 BRSH)	■	■	■
Crystal Golden Shadow (001 GSHA)	■	■	■
Crystal Luminous Green (001 LUMG)	■	■	■
Crystal Red Magma (001 REDM)	■	■	■
Crystal Silver Night (001 SINI)	■	■	■
Crystal Silver Shade (001 SSHA)	■	■	■
Crystal Vitrail Medium P (001 VM)*	■	■	■
Crystal Patina			
Crystal Black Patina (001 BLAPA) ^{NEW!}	■	■	■
Crystal Gold Patina (001 GOLPA) ^{NEW!}	■	■	■
Crystal Rose Patina (001 ROSPA) ^{NEW!}	■	■	■
Crystal Silver Patina (001 SILPA) ^{NEW!}	■	■	■
Crystal White Patina (001 WHIPA) ^{NEW!}	■	■	■

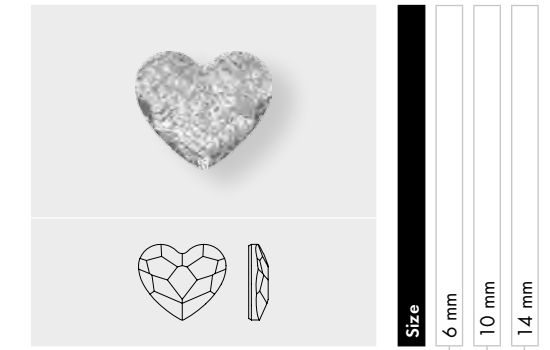
Flat Backs No Hotfix

2493 Chessboard Flat Back



Crystal Effects	8 mm	10 mm	12 mm
Crystal Patina			
Crystal Black Patina F (001 BLAPA) ^{NEW!}	■	■	■
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	■	■	■
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	■	■	■
Crystal Silver Patina F (001 SILPA) ^{NEW!}	■	■	■
Crystal White Patina F (001 WHIPA) ^{NEW!}	■	■	■

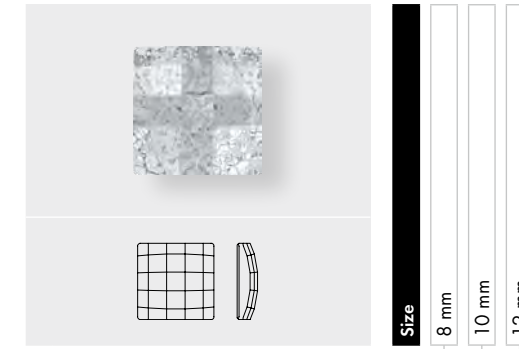
2808 Heart Flat Back



Crystal Effects	6 mm	10 mm	14 mm
Crystal Patina			
Crystal Black Patina F (001 BLAPA) ^{NEW!}	■	■	■
Crystal Gold Patina F (001 GOLPA) ^{NEW!}	■	■	■
Crystal Rose Patina F (001 ROSPA) ^{NEW!}	■	■	■
Crystal Silver Patina F (001 SILPA) ^{NEW!}	■	■	■
Crystal White Patina F (001 WHIPA) ^{NEW!}	■	■	■

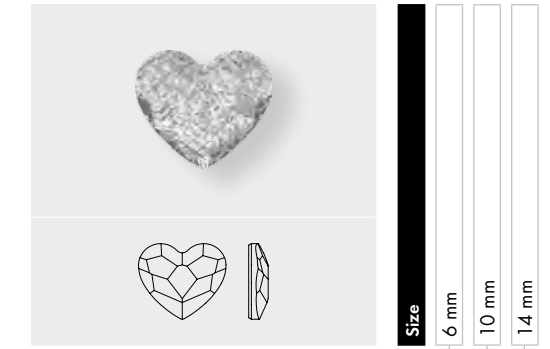
Flat Backs Hotfix

2493 Chessboard Flat Back



Crystal Effects	8 mm	10 mm	12 mm
Crystal Patina			
Crystal Black Patina M HF (001 BLAPA) ^{NEW!}	■	■	■
Crystal Gold Patina M HF (001 GOLPA) ^{NEW!}	■	■	■
Crystal Rose Patina M HF (001 ROSPA) ^{NEW!}	■	■	■
Crystal Silver Patina M HF (001 SILPA) ^{NEW!}	■	■	■
Crystal White Patina M HF (001 WHIPA) ^{NEW!}	■	■	■

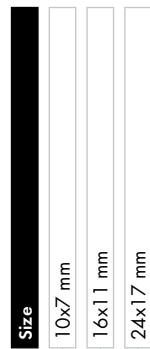
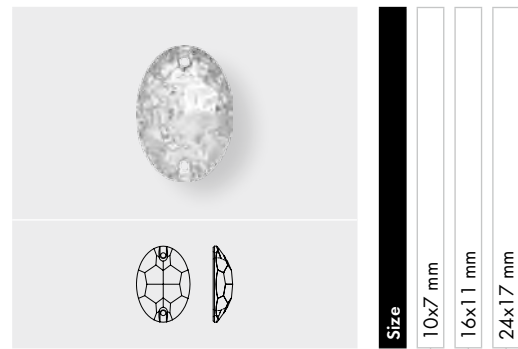
2808 Heart Flat Back



Crystal Effects	6 mm	10 mm	14 mm
Crystal Patina			
Crystal Black Patina M HF (001 BLAPA) ^{NEW!}	■	■	■
Crystal Gold Patina M HF (001 GOLPA) ^{NEW!}	■	■	■
Crystal Rose Patina M HF (001 ROSPA) ^{NEW!}	■	■	■
Crystal Silver Patina M HF (001 SILPA) ^{NEW!}	■	■	■
Crystal White Patina M HF (001 WHIPA) ^{NEW!}	■	■	■

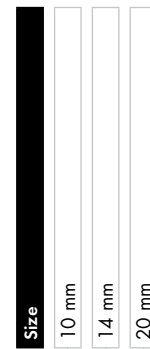
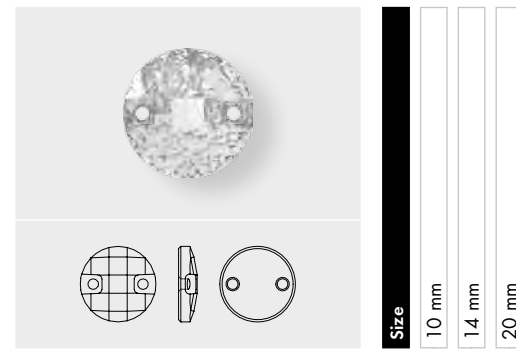
* For details about the protective layer please refer to the chapter 'Basic Information' in the Swarovski Crystal Collection 2014.

3210 Oval Sew-on Stone



Crystal Effects	
Crystal Patina	
Crystal Black Patina F (001 BLAPA)	NEW!
Crystal Gold Patina F (001 GOLPA)	NEW!
Crystal Rose Patina F (001 ROSPA)	NEW!
Crystal Silver Patina F (001 SILPA)	NEW!
Crystal White Patina F (001 WHIPA)	NEW!

3220 Round Chessboard Sew-on Stone



Crystal Effects	
Crystal Patina	
Crystal Black Patina F (001 BLAPA)	NEW!
Crystal Gold Patina F (001 GOLPA)	NEW!
Crystal Rose Patina F (001 ROSPA)	NEW!
Crystal Silver Patina F (001 SILPA)	NEW!
Crystal White Patina F (001 WHIPA)	NEW!

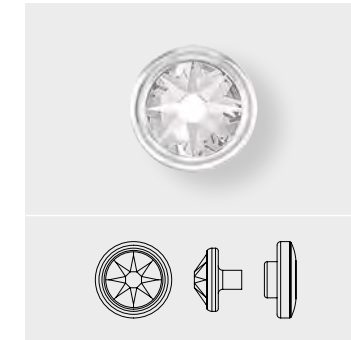
Product Details

Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
1188			
PP 17	1.440	53.22	62.29
PP 24	720	73.79	82.86
PP 29	288	52.25	66.36
PP 39	144	58.42	120.55
4418			
6 mm	216	55.35	79.20
8 mm	216	119.93	147.84
5747			
12x6 mm	144	64.35	81.17
16x8 mm	96	104.75	124.44
6480			
18 mm	48	42.74	64.08
28 mm	36	101.61	130.50
39 mm	16	105.64	133.69

1783/300 01 & 1783/300 02 XIRIUS FLAT BACK SNAP FASTENER

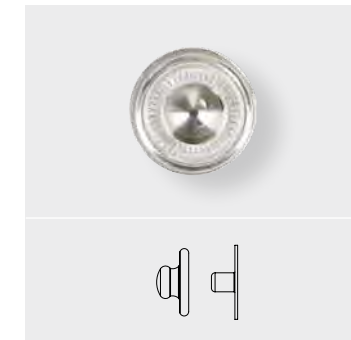
The XIRIUS Flat Back Snap Fastener with XIRIUS Flat Back SS 30 is a small new size in the existing snap fastener assortment – finer, more elegant, and versatile in use. As a sparkling eye-catcher, this product is almost independent from aesthetic trends and can be easily applied and combined in countless designs.

1783/300 01 XIRIUS Flat Back Snap Fastener ^{NEW!}



SS	SS 30	
M	72 pcs	100%

1783/300 02 XIRIUS Flat Back Snap Fastener ^{NEW!}



M	72 pcs	100%
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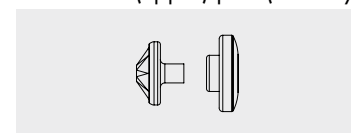
1783/300 01		Size	7 mm (SS 30)
1783/300 02			
Color of Casing			
081	Gold		
082	Silver		
086	Gun Metal		
Crystal			
Crystal F (001)			
Colors			
Plain Colors			
Amethyst F (204)			
Aquamarine F (202)			
Black Diamond F (215)			
Blue Zircon F (229)			
Dark Indigo F (288)			
Denim Blue F (266)			
Emerald F (205)			
Fuchsia F (502)			
Jet (280)			
Light Colorado Topaz F (246)			
Light Rose F (223)			
Purple Velvet F (277)			
Rose F (209)			
Siam F (208)			
Smoked Topaz F (220)			
Opal Colors			
Palace Green Opal F (393)			
Crystal Effects			
Transparent Effects			
Crystal AB F (001 AB)			
Crystal Golden Shadow F (001 GSHA)			
Crystal Silver Night F (001 SINI)			
Crystal Silver Shade F (001 SSHA)			
Metallic Effects			
Crystal Metallic Blue F (001 METBL)			
Color Effects			
Metallic Effects			
Jet Hematite (280 HEM)			

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

The XIRIUS Flat Back Snap Fastener is divided into two article parts:

1783/300 01

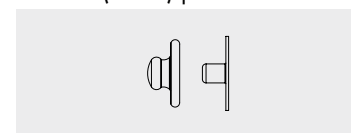
Decorative (upper) part (with crystal stone)



SS SS 30
M 72 pcs

1783/300 02

Closure (lower) part



M 72 pcs

Each part has its own article number. Customers have to order both articles to get the complete product. But it's also possible to order only one part.

1783/300 01	082	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available code references.
1783/300 02	082	
Article number	Color of casing	
	081 Gold 082 Silver 086 Gun Metal	

APPLICATION ADVICE

XIRIUS Flat Back Snap Fasteners can be easily applied using a fly press or a semi-automatic attaching machine. To apply these products, the semi-automatic attaching machine must be adjusted. Please follow the manufacturer's instructions.

Material Thickness

It is very important to carefully check and consider the thickness of the fabric before beginning the application process.

XIRIUS FLAT BACK SNAP FASTENER	SIZE	MATERIAL THICKNESS*
1783/300	SS 30	1 – 3 mm

* Could vary due to character and production of carrier materials

The material should not contract or crinkle after the application. To avoid this happening, tests are highly recommended on fabric samples before going ahead with the final application process.

In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

Tools for Fly Press

A vacuum pump and a vacuum adapter (art. 9040/105) enable easy fixation of the products in the upper die during application.



Vacuum adapter art. 9040/105 with external screw instead of inner thread to fix upper die art.9060/032 and art. 9060/034.

To apply XIRIUS Flat Back Snap Fasteners, first fix the required dies into place in the fly press.

	1783/300 01	1783/300 02
UPPER DIE	Art. 9060/032 	Art. 9060/034
SPARE PART	Art. 9060/036 	
LOWER DIE	Art. 9060/033 	Art. 9060/035

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

APPLICATION

Application of the decorative (upper) part



1 Place the vacuum adapter and the tools in the fly press. Make sure that they are fixed in place and connect the vacuum adapter to the vacuum pump.



2 Place the decorative part in the upper die and the spring socket in the lower die. The vacuum will keep the decorative part in the upper position during application.



3 Apply the product to the carrier material. Adjust the offset/pressure using the adjustable stop.

Application of the closure (lower) part



4 Replace the upper and lower die in order to apply the snap fastener closure.



5 Place the ball part in the upper die (will be kept in position by vacuum) and the counterpart in the lower die.



6 Apply the product to the carrier material. Adjust the offset/pressure using the adjustable stop.

Check the functionality of the snap fastener after application.

CARE INSTRUCTIONS

GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle washing program and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Do not iron directly over the crystals.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		
XIRIUS FLAT BACK SNAP FASTNER	✓	✓	✓	✓	✓	✓	✓

Please refer to the Application Manual and our Business website (closed area) WWW.SWAROVSKI.COM/PROFESSIONAL for detailed application advice.

SPIKE BANDING

The Spike Bandings are part of the Swarovski Crystal Spikes and Studs collection, created in co-operation with Jean Paul Gaultier. This historic union has brought on opulent and brilliant edge to hard rock.

ARTICLE EXPLANATION

52 300



R	001-024
SS	SS 18
M	05 M
	100%

52 300	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	Documentation size in %
This article is available from 1 and 24 rows				

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

52 300	001	012	082	001
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/ 2 sides): 012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	Color of casing 081 Gold 082 Silver 086 Gun Metal	Color of crystals Please see the respective product matrix for all available code references.

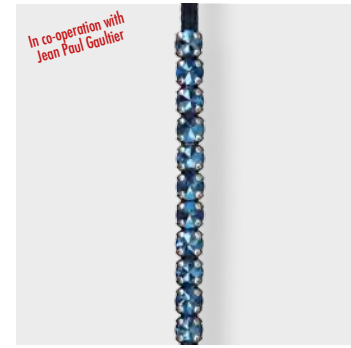
Metal Trimmings

52 300 ^{NEW!}



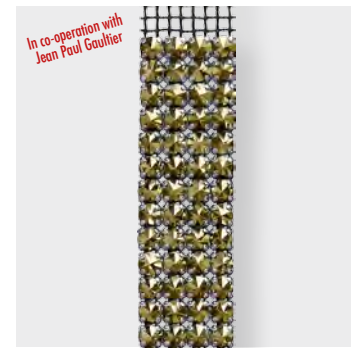
R 001-024
SS SS 18
M 05 M 100%

52 301* ^{NEW!}



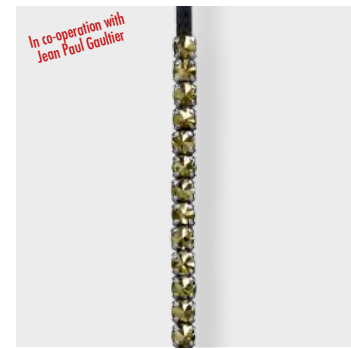
R 001
SS SS 18
M 10 M 100%

52 400 ^{NEW!}



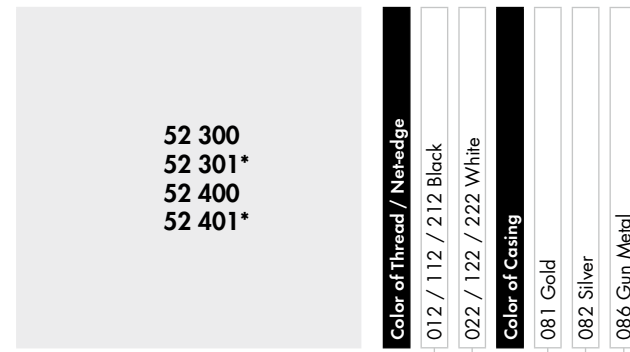
R 001-024
SS PP 24
M 05 M 100%

52 401* ^{NEW!}



R 001
SS PP 24
M 10 M 100%

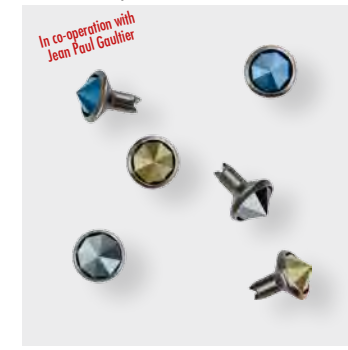
Spike Bandings



52 300 52 301* 52 400 52 401*	Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal
Crystal Effects							
Metallic Effects							
Crystal Chrom F (001 CHRM)							
Crystal Dorado F (001 DOR)							
Crystal Metallic Blue F (001 METBL)							
Crystal Metallic Light Gold F (001 MLGLD)							
Crystal Rose Gold F (001 ROGL)							
Color Effects							
Metallic Effects							
Jet Hematite (280 HEM)							
Jet Nut (280 NUT)							

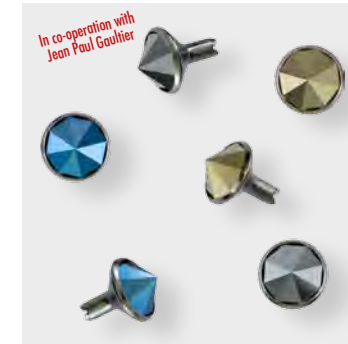
Metal Trimmings

53 010 Spike Rivets ^{NEW!}



SS SS 29
M 144 PCS 100%

53 011 Spike Rivets ^{NEW!}



SS SS 39
M 144 PCS 100%

53 503 Spike Rivets ^{NEW!}



SS 8 mm
M 144 PCS 100%

Metal Components



53 010 53 011 53 503	Color of Casing	081 Gold	082 Silver	086 Gun Metal
Crystal Effects				
Metallic Effects				
Crystal Chrom F (001 CHRM)				
Crystal Dorado F (001 DOR)				
Crystal Metallic Blue F (001 METBL)				
Crystal Metallic Light Gold F (001 MLGLD)				
Crystal Rose Gold F (001 ROGL)				
Color Effects				
Metallic Effects				
Jet Hematite (280 HEM)				
Jet Nut (280 NUT)				

* Art. 52 301 & 52 401 is not available with net-edge. When ordering one row with net-edge, article number 52 300 & 52 400 is to be used.

APPLICATION ADVICE

Spike Rivets can be easily applied using a fly press. They can be fitted to various materials with or without back parts. Please consider the material thickness and back part possibilities and choose the suitable tool combination accordingly.

RIVETS	SIZE	MATERIAL THICKNESS*	POSSIBLE BACK PARTS
53 010	SS 29	2 – 3 mm	53 007 and 53 009
53 011	SS 39	2 – 3 mm	53 007 and 53 009
53 503	8 mm	2 – 3 mm	53 007 and 53 009

* Could vary due to character and production of carrier materials

For applications on thinner fabrics, it is better to use the larger back part (art. 53 007) to completely enclose the longer split shaft.
 The smaller back part (art. 53 009) can be used for multi-layered or thicker materials. As there is less split shaft left for connection with the back part, it proves more suitable for creating a satisfying bond.
 If the carrier material proves too thick or is made up of several layers, it is recommended to punch a hole before application. It is very important to carefully check the thickness of the fabric before beginning the application process. To avoid contraction or crinkling of the material after the application, tests are highly recommended on fabric samples before going ahead with the actual application process.
 In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

Tools for Fly Press

A vacuum pump and a specially developed vacuum adapter (art. 9040/105), also suitable for the upper die of the Square Rivet tool, enable easy intake and application of the Spike Rivets.

The upper die can be fixed to the vacuum adapter with an external screw instead of a thread to enable it to be rotated 360°. This ensures easy and flexible positioning of the Spike Rivets. Therefore, upper dies with M6 or M8 threads are not available.








POSSIBLE DIE COMBINATIONS	BACK PART	WITH BACK PART		WITHOUT BACK PART
		53 007	53 009	RIVET CASING 081; 082; 086
				
	LOWER DIE	Art. 9070/010 	Art. 9070/012 	Art. 9040/015 
RIVETS	UPPER DIE	Spare part for upper die* 		
53 010 SS 29	Art. 9040/123	Art. 9040/124	✓	✓
53 011 SS 39	Art. 9040/125	Art. 9040/126	✓	✓
53 503 8 mm	Art. 9040/127	Art. 9040/128	✓	✓

* The spare part is integrated into the upper die as standard. This should be changed when it becomes worn.

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

Please refer to the Application Manual and our Business website (closed area) WWW.SWAROVSKI.COM/PROFESSIONAL for detailed application advice.

CARE INSTRUCTIONS

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
				Do not iron directly over the crystals.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		
SPIKE RIVETS	✓	✓	✓	✓	✓	✓	✓

Due to the geometry of the crystal, care has to be taken not to apply the Spike Rivets too closely together, otherwise the crystals might get damaged.



To predict the future,
we invented it.

Stay ahead with our Advanced Crystal. It is lead-free* and helps you to reach full compliance with current laws and regulations.



*Crystal glass and all other materials containing 0.009% lead or less.

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General Warning

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow, or insert the crystal into their noses. Magnetic products with crystal applications pose a particular risk of serious intestinal injury if ingested. The application techniques as stated in the Application Manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets the relevant requirements related to small parts hazards and assess any risk it may pose to small children. Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.

Warning for Crystal Tattoos

Crystal Tattoos may be applied on healthy skin only. Do not adhere to eyes or on mucous membranes. Crystal Tattoos are not recommended for young children. Loose crystals may present a small parts hazard to young children, particularly children under three years old. If a crystal comes loose, depending on the size of the crystal, children may choke on, inhale, swallow, or insert the crystal into their noses.

Warning for Tableware

Application of loose crystals to tableware presents a potential risk of aspiration, choking, swallowing, or tooth damage should crystals become loose. To reduce this risk, crystals should never be applied to any surface of tableware likely to come in contact with food or the mouth, and crystals should never be placed on any tableware intended for use by children. Tableware with crystals intended for decorative use only should be marked as such. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand. The application techniques or suggestions in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards or use in food contact items and assess any risk it may pose to users.

The use of crystals (which may contain restricted substances deemed hazardous under local laws) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible to comply with these country-specific provisions and shall defend, indemnify, and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products and waives all its own claims against Swarovski.

Notice for Application on Packaging

The use of crystal that may contain substances like lead, cadmium or hexavalent chromium, on packaging is subject to legal restrictions in specific countries, including but not limited in regard to the total content of substances based on the proportion between crystal mass to the remaining weight of packaging. The customer is fully responsible to comply with these country-specific provisions and to pass on this information to his customers.

Care Instructions

Failure to follow Swarovski's care instruction may result in damage to the Swarovski product, which could pose a risk of laceration or other harm. Please be informed that all conventional laundering processes (household washing machine as well as professional dry-cleaning) have a considerable mechanical influence onto the garment, which is based on the rotation of the washing drum. The essential requirement for a safety laundering process is that the Swarovski products are proper applied without restrictions regarding the adherence of the Swarovski products. The bigger the size of the used Swarovski product is and the more Swarovski products are applied next to each other, the more a risk of damage has to be taken into consideration. Swarovski products are made of or incorporate crystal and therefore must be handled with due care! Generally, to best protect the Swarovski products from breaking we recommend the use of a soft washing bag and to fill up the washing drum. Turning inside out before washing and selection of a gentle washing program, plus the use of mild detergents are important prerequisites to safeguard the quality of our Swarovski products. Our care instructions based on DIN EN ISO 3758 list up all Swarovski product groups as overview so that each used Swarovski product still needs to be judged in terms of its cleaning suitability for the intended purpose and finished product by the customer. Swarovski's recommendations are given according to the current state of our knowledge and Swarovski's determination of the qualification as textile application product. The customer is therefore fully responsible to determine the cleaning process applicable to the finished product, taking the Swarovski care instructions as well as those of third party materials into account. The variety of shape, cut, surface effect, size and application weight respectively amount of used Swarovski products are decisive for the determination of the suitable cleaning process. To be entirely safe customers respectively dry-cleaners usually take off Sew-on Stones, Buttons, etc. of bigger size before cleaning and re-apply them afterwards.

Unsuitable Applications

Crystals from Swarovski are intended for use in the fields of fashion, jewelry, accessories, textile products, and for interior décor. Due to their physical properties, crystals from Swarovski are unsuitable for other uses (e.g. gluing onto teeth, using crystals on or near mucous membranes, and other unsafe uses). The customer shall defend, indemnify and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products purchased by the customer, and waives all its own claims.

Responsibility of User

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VALID FROM JULY 2014

Sys.No. 5104933

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PHOTOGRAPHY by Robert Striegl, Johannes Weiss

ILLUSTRATIONS by Petra Dufkova

PRINTED by RWF Frömelt-Hechenleitner Werbeges.m.b.H., Volders/Austria