Ver0.5 -

#### **EDC F2 Series**

#### EDC/47C/4W/XXX/2XXV/F201

- Compatible with most TRIAC dimmers
- High Power Factor (>0.95)
- Low THD (<30%)
- Zhaga Standard Mounting Holes
- 20mA Inrush current
- No photo-biological hazard (RG1)
- Uniform Full Dimming
- Percent Flicker (<5%)</li>
- Low SVM (<0.1)
- Low Pst (<0.4)

## Flicker Free Low SVM



**EggDrop**®





#### 1. Product Description

#### \* Description

- The EDC(Egg Drop COB) series module is designed for the high power operation to get the high flux output applications.
- It incorporates the state of the art SMD LEDs with high reliability and semiconductor AC direct drive ICs.
- It is ideal for the indoor or down light applications.

#### \* Features

- High performance, High brightness
- No emission of harmful short wavelength light(No UV radiation)
- High power conversion efficiency(>0.85)
- High power factor (>0.95)
- Low THD(≤ 30%)
- Low EMI
- RoHS compliant
- No photo-biological hazard -Group 1 (Low risk) (RG1)
- Starting current 18 [mA] @ 60ms
- Percent Flicker (<5%)
- SVM (<0.1)
- Pst (<0.4)

#### \* Applications

- Down Light (Indoor Lighting)
- Spot Light





#### 2. Absolute Maximum Ratings

Parameters	Symbol	Min Value	Max Value	Unit
Maximum power dissipation	Pd	•	4.4	W
Maximum operation voltage	Vop	-	250	V
Operation temperature	Тор	-40	+85	°C
Storage temperature	Tst	-40	+100	°C

Operation temperature is not related to the lifetime.





#### 3. Product Name Method

(ex. Eggdrop)

Product Family	PC	B Size/shape	Power	CRI+CCT		Input Voltage		Management Code			Version
EDC	57	С	XXW	X	XX	XXXV	F	2	0	1	V0_1
'EDC'=EggDrop	Ø33	'C'=Circular	10W	'7'=70↑	'27'=2700K	'120V'=120Vac					
'DLM'=DownLight	Ø38	'R'=Rectangular	15W	'8'=80↑	'30'=3000K	'220V'=220Vac					
	Ø47	'D'=Donut	ETC.	'9'=90↑	'35'=3500K	'230V'=230Vac					
	Ø57	ETC.			'40'=4000K	ETC.					
	Ø80				'50'=5000K						
'LNM'=Linear Bar		280X20			'57'=5700K						
		560X20									

#### 1) Additional explanation

Produ	ıct	Product Description
Section	on	PCB Size>Shape>Watt>CRI+CCT>InputVoltage>Management Code
EggDrop	EDC	EDC_57C_XXW_XXX_XXXV_F201_V0_1
DownLight	DLM	DLM_80D_XXW_XXX_XXXV_A101_V0_1
Linear Bar	LNM	LNM_280X20_XXW_XXX_XXXV_C101_V0_1



#### 4. Electro-optical Characteristics (Ta=25°C & 55°C.)

Davamatava	Cumbal		Ta = 25℃			Ta = 55℃		Unit	Condition													
Parameters	Symbol	Min.	Тур.	Max.	Min.	Тур.	Max.	Unit	Condition													
		331	368	-	316	351	-		2700K,CRI80													
		360	400	-	344	382	-		3000K,CRI80													
		367	408	-	351	390	-		3500K,CRI80													
		374	416	-	358	397	-		4000K,CRI80													
		383	426	-	366	407	-		5000K,CRI80													
Luminous Flux	Фу	382	424	•	364	405	•	lm	5700K,CRI80													
Lummous Flux	Ψν	285	316	-	272	302	-	"""	2700K,CRI90													
		310	344	-	296	329	-		3000K,CRI90													
		316	351	-	302	335	-		3500K,CRI90													
		322	358	-	307	342	-		4000K,CRI90													
		330	366	-	315	350	-		5000K,CRI90													
		328	365	-	313	348	-		5700K,CRI90													
		83	92	-	79	88	-		2700K,CRI80													
	-								 						90	100	-	86	96	-		3000K,CRI80
							92	102	-	88	97	-		3500K,CRI80								
							94	104	-	89	99	-		4000K,CRI80								
								96	107	-	92	102	-		5000K,CRI80							
Efficiency	lm/W	95	106	-	91	101	-	lm /	5700K,CRI80													
Efficiency	1111/44	71	79	-	68	76	-	w	2700K,CRI90													
		77	86	-	74	82	-		3000K,CRI90													
		79	88	-	75	84	-		3500K,CRI90													
		80	89	-	77	85	-		4000K,CRI90													
		82	92	-	79	87	-		5000K,CRI90													
		82	91	-	78	87	-		5700K,CRI90													

<sup>(1)</sup> At 220~230Vac, T<sub>c</sub> = 25°C & 55°C

<sup>-</sup> Measurement accuracy :  $CRI(\pm 3)$ ,  $\Phi v(\pm 3\%)$ ,  $Vf(\pm 3.0V)$ 

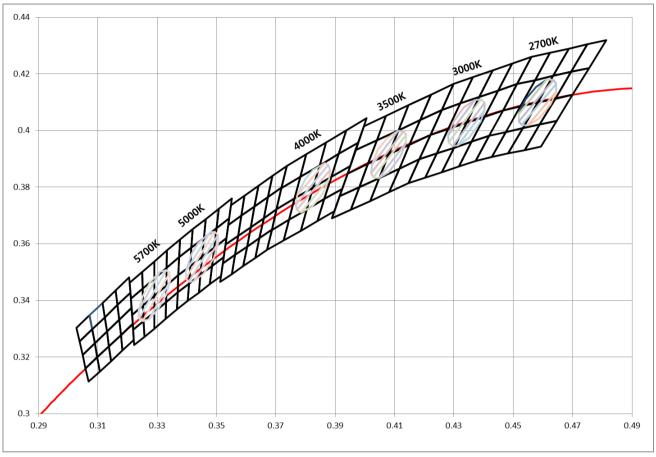
Viewing Angle FWHM	201/2	110	120	130	deg	Vop=220~230V
Operation Voltage	Vop	220 ~ 230V			Vac	
Power Dissipation	Pd	3.6	4.0	4.4	w	Vop=220~230V
Rated Current	Ira	17	19	-	mA	Pd=4W
Operation Frequency	Fop	50 / 60			Hz	Vop=220~230V
Power Factor	PF		Over 0.95		V	Vop=220~230V
Current THD	ATHD	ı	Less than 30	)%		Vop=220~230V
Percent Flicker	%		Less than 5	%		Vop=220~230V
SVM		Less than 0.1				Vop=220~230V
Pst			Less than 0	.4		Vop=220~230V

<sup>(2)</sup>  $\Phi_V$  is the total luminous flux output measured with an integrated sphere.



#### 5. CIE Chromaticity Diagram

\* Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.

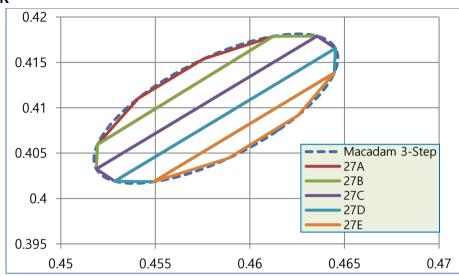


(1) Chromaticity coordinate groups are measured with an accuracy of  $\pm 0.01$ 



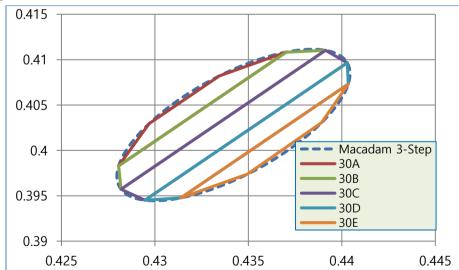
#### 6. Chromaticity Coordinates

#### 6-1. 2700K



27	7A	27B		27	7C	27	'D	27	<sup>7</sup> E
X	Υ	Χ	Υ	X	Υ	Χ	Υ	Χ	Υ
0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138	0.4625	0.4092
0.4576	0.4154	0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138
0.4541	0.4110	0.4519	0.4060	0.4519	0.4033	0.4528	0.4019	0.4549	0.4018
0.4519	0.4060	0.4519	0.4033	0.4528	0.4019	0.4549	0.4018	0.4588	0.4044
0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138	0.4625	0.4092

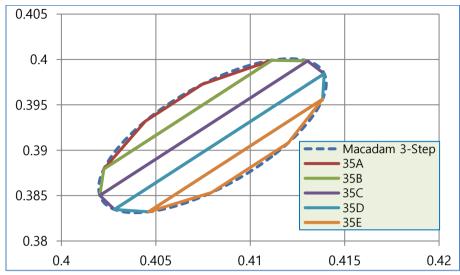
#### 6-2. 3000K



30	30A		30B		C	30D		30	)E
X	Υ	Χ	Υ	Χ	Υ	Χ	Υ	Χ	Υ
0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073	0.4389	0.4031
0.4334	0.4082	0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073
0.4297	0.4030	0.4281	0.3983	0.4282	0.3957	0.4295	0.3945	0.4314	0.3948
0.4281	0.3983	0.4282	0.3957	0.4295	0.3945	0.4314	0.3948	0.4350	0.3974
0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073	0.4389	0.4031

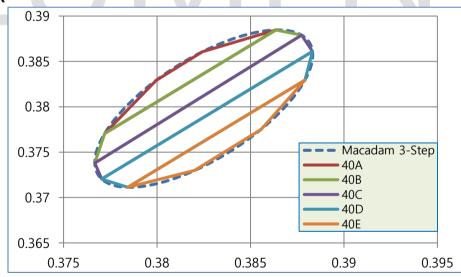


#### 6-3. 3500K



35	A	35	В	35	C	35	D	35	E
X	Υ	Χ	Υ	Χ	Υ	Χ	Υ	X	Υ
0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956	0.4120	0.3908
0.4075	0.3973	0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956
0.4044	0.3932	0.4023	0.3879	0.4020	0.3850	0.4028	0.3835	0.4046	0.3832
0.4023	0.3879	0.4020	0.3850	0.4028	0.3835	0.4046	0.3832	0.4080	0.3853
0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956	0.4120	0.3908

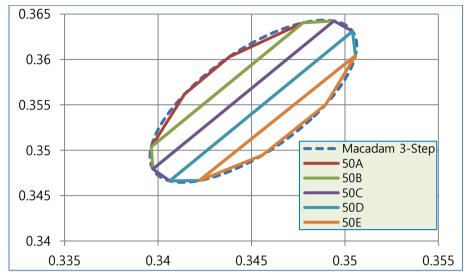
#### 6-4. 4000K



40	)A	40	)B	40	oc	40	)D	40	)E
X	Υ	Χ	Υ	Χ	Υ	Χ	Υ	Χ	Υ
0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829	0.3856	0.3775
0.3824	0.3861	0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829
0.3799	0.3829	0.3772	0.3771	0.3767	0.3738	0.3770	0.3720	0.3784	0.3711
0.3772	0.3771	0.3767	0.3738	0.3770	0.3720	0.3784	0.3711	0.3820	0.3730
0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829	0.3856	0.3775

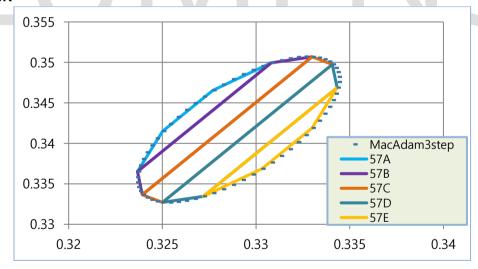


#### 6-5. 5000K



50	)A	50	)B	50	C	50	D	50	DE	
X	Υ	X	Υ	Χ	X Y		Υ	Χ	Υ	
0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604	0.3490	0.3550	
0.3438	0.3603	0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604	
0.3414	0.3562	0.3396	0.3504	0.3397	0.3479	0.3406	0.3466	0.3422	0.3467	
0.3396	0.3504	0.3397	0.3479	0.3406	0.3466	0.3422	0.3467	0.3456	0.3495	
0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604	0.3490	0.3550	

#### 6-6. 5700K

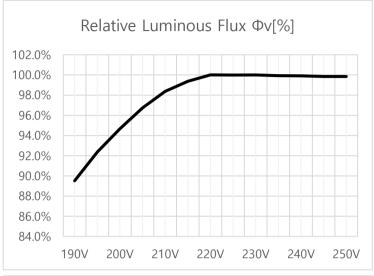


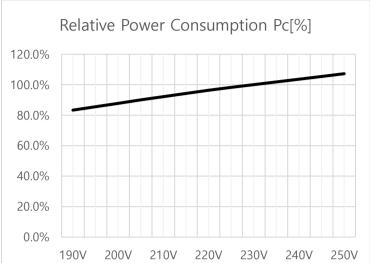
57	Ά	57	B .	57C		57	'D	57E		
X	Υ	X	Υ	X	Y	X	Y	X	Y	
0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469	0.3330	0.3419	
0.3277	0.3465	0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469	
0.3250	0.3415	0.3237	0.3365	0.3239	0.3337	0.3250	0.3327	0.3272	0.3334	
0.3237	0.3365	0.3239	0.3337	0.3250	0.3327	0.3272	0.3334	0.3303	0.3369	
0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469	0.3330	0.3419	

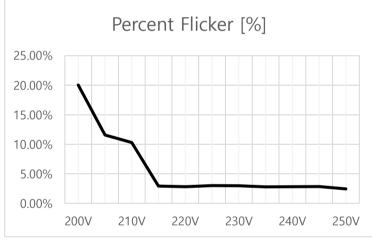


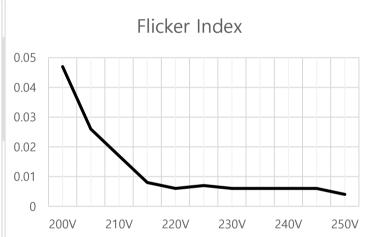
#### 7. Characteristic Graphs

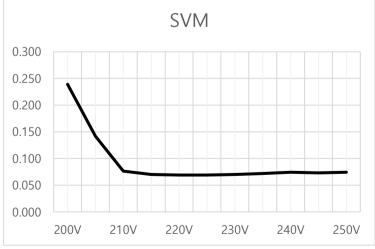
#### 7-1 Voltage Characteristics(Ta=25°C)

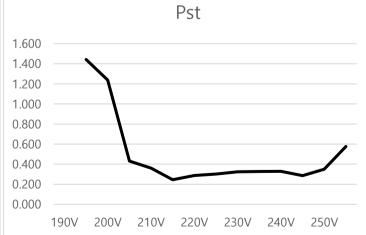






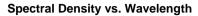


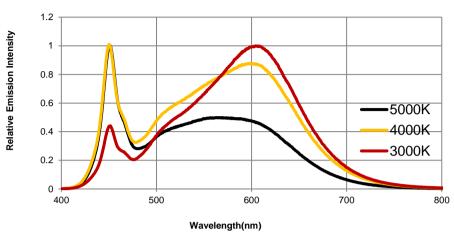




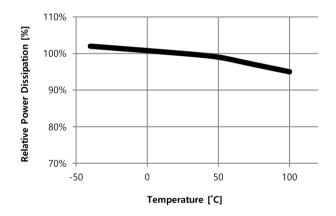


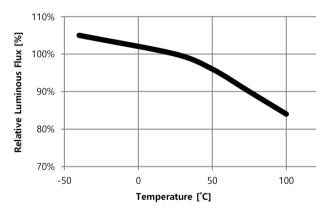
#### 7-2 Spectrum Characteristics(Ta=25°C)





#### 7-3 Temperature Characteristics

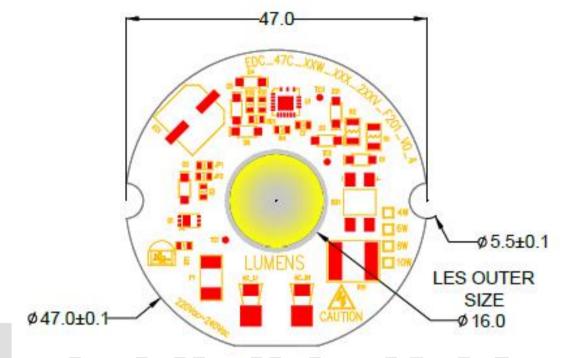






#### 8. Outline Dimensions

#### 8-1 PCB Dimensions



Unit: mm

- 1) Outline Diameter : 47Φ , Height : 7.6mm (Include PCB)
- 2) Tolerance All measurements are  $\pm$  0.2 mm unless otherwise indicated.



#### 9. EDC Module Marking

- A. Information Identification by report on the PCB (Silk)
  - Module Identification Code
- B. LED Module Laser Marking



<PCB Bottom>

#### B-1 Traceability Code Table

No	1	2	3	4	5	6	7	8	9	10	11	12	13				
Marking	G	S	0	0	1	C	M	5	W	Α	0	0	1				
Meaning	SMT Site	Chip Manufacurer	Gr	oup N	No.	Yea	SMT Year/Month/Day		SMT Year/Month/Day		SMT PCB Year/Month/Day		PCB Manufacturer	Classification	S	erial N	0.
Ciphers	1	1		3		3		1 {	1		4						
How to Use	G:K2	S : Semicon		001		2nd :	1st Year (A~Z) 2nd : Month(A~M) 3rd : Day(A~Z,1~7)			А		001					

B-2 Traceability Code Marking Table

#### **SMT Site**

SMT Site	D	L	В	K	Υ	W	Н	G	Т
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3rd Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor



#### **Chip Manufacturer**

Chip Manufacturer	F	Р	E	Т	K	Ι	V	G	0	S
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3 <sup>rd</sup> Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor	9 <sup>th</sup> Vendor	<sup>10th</sup> Vendor

#### SMT Year/Month/Day

Year	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035							
Teal	Α	В	С	D	Е	F	G	Η	J	K	L	М	N	Р	Q	R	S	Τ	U	٧	W	χ	Υ	Z							
month	01월	02월	03월	04월	05월	06월	07월	08월	09월	10월	11월	12월																			
monui	Α	В	С	D	Ε	F	G	Н	J	K	L	М																			
day	01일	02일	03일	04일	05일	06일	07일	08일	09일	10일	11일	12일	13일	14일	15일	16일	17일	18일	19일	20일	21일	22일	23일	24일	25일	26일	27일	28일	29일	30일	31일
day	Α	В	С	D	Е	F	G	Ξ	J	K	L	М	N	Р	Q	R	S	Τ	U	٧	W	χ	Υ	Z	1	2	3	4	5	6	7

#### **PCB Manufacturer**

PCB Manufacturer	F	Р	E	Т	K	ı	V	G	0	S
Code	1 <sup>st</sup> Vendor	2 <sup>nd</sup> Vendor	3rd Vendor	4 <sup>th</sup> Vendor	5 <sup>th</sup> Vendor	6 <sup>th</sup> Vendor	7 <sup>th</sup> Vendor	8 <sup>th</sup> Vendor		



#### 10. Package And Marking Of Product

A. Tray Information Size: 200mm x 190mm x 16.5mm

Color: Clear

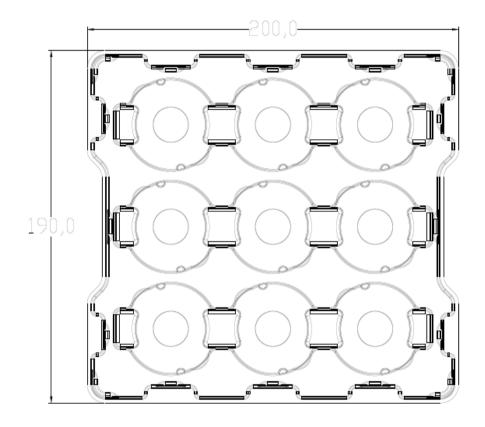
Surface Resistivity :  $10^6 \sim 10^9 \,\Omega/\text{Sq}$ .

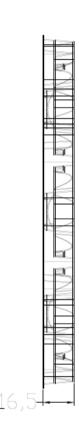
B. Package

9 pcs are packed in one tray.

Packing TRAY: Stack Up 21 Layers







- Side view -

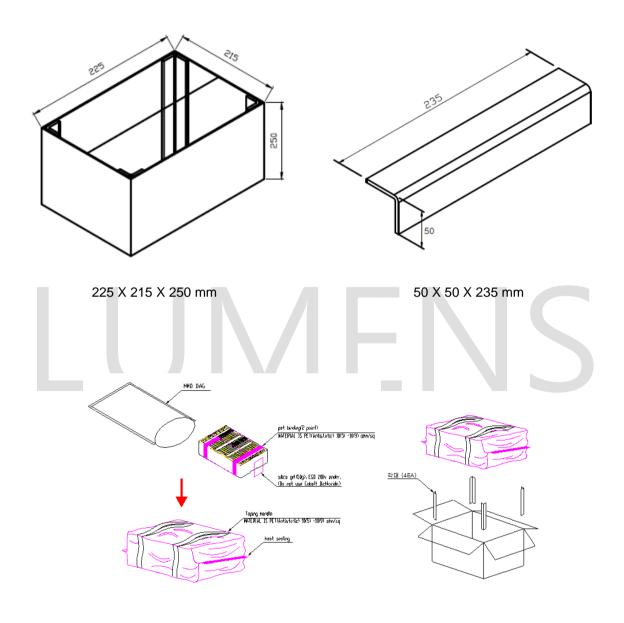


#### C. Box Packing Specifications

Tray products (numbers of products are 9 pcs) packed.

There is no product on the top tray

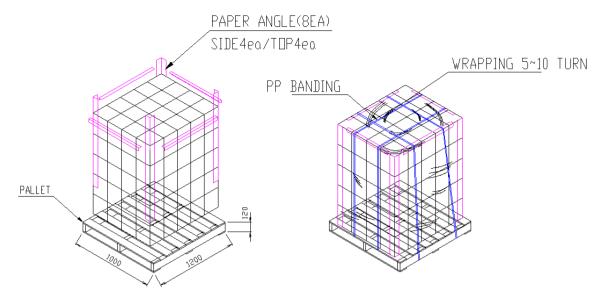
21 Tray (total maximum number of products are 180pcs) packed in a box.



#### D. Pallet Loading

Box is stacked by 4 layers on the Pallet. Each layer has 20 boxes





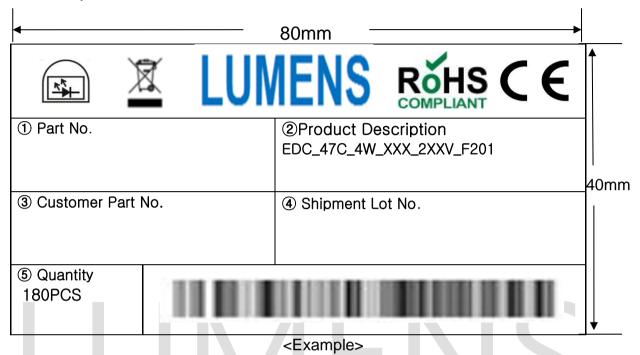
Size: 1,000mm(W) X 1,200mm(L) X 1,560mm(H)

# LUMENS



#### E. BOX Label

Specifying Customer, Model, Customer Part No, Lot No, Quantity On both trays and boxes, the same label is attached.



- X: CRI (80CRI=8, 90CRI=9),
- XX : CCT (2700K=27, 3000K=30 , 3500K=35, 4000K=40, 5000K=50, 5700K=57)
- 2XXV : Input Voltage ( 220Vac=220V, 230Vac=230V )
  - 1. PART No
  - 2. Model Name.
  - 3. Customer Part NO
  - 4. Shipment Lot No.
  - 5. Quantity.

#### F. Shipment Lot No. Indication

No	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Marking	С	G	X	-	1	0	0	2	0	2	-	Α	0	0	1	
Meaning	СОВ	SMT Site	D	D		Packi	ng Yea	ng Year/Month/Day				D	Packing serial No.			
Ciphers	1	1	Default	Default			(	6			Default	Default	3			
How to Use	C:COB	G:K2	ılt	ılt	1st~2nd : Last two digits of Year 3rd~4th : Month(01~12) 5th~6th : Day(01~31)							ılt		001		



#### 11. Cautions

- ◆ The LED Module itself and all its components may not be mechanically stressed.
- Make sure proper discharge prior to starting work.
- ◆ DO NOT touch any of the circuit board, components or terminals with body or metal while circuit is active.
- ♦ Installation of LED Module needs to be made with regard to all applicable electrical and safety standards. Only qualified personnel should be allowed to perform installation.
- DO NOT add or change wires while circuit is active.
- ◆ DO NOT make any modification on module.
- ◆ DO NOT use adhesives to attach the LED that outgas organic vapor.
- ◆ DO NOT use together with the materials containing Sulfur.
- The LED Module needs to be mounted on a heat sink providing adequate thermal dissipation.
- ◆ DO NOT exceed the values given in this specification
- Be cautious when soldering to board so as not to create a short between different trace patterns.
- Keep cautions not to apply higher voltage above the maximum rating. Otherwise damage may occur.
- ◆ Pay attention not to exceed the maximum operation temperature of 85 °C at the Tc1 Point when the modules are used in an enclosed environment.

(Tc1 Temperature Condition ≤ 85°C)

( Tc1 + 30 °C ≒ Maximum LES temperature(T<sub>i</sub>) ) : Depends on specification of heat sink

- ◆ DO NOT assemble in conditions of high moisture and/or oxidizing gas such as CI, H2S, NH3, SO2, NOx, etc.
- ◆ The module should also not be installed in end equipment without ESD (Electrical Static Discharge) protection.
- Damage by corrosion will not be allowed as defect claim. Lumens LED Module is recommended for Indoor use only.
- ◆ Great care should be taken not to see directly the operated lighting LED. If not the intense light should cause the damage to eye. Use proper goggles to protect your eyes during operation.
- ◆ Long time exposure to sunlight or UV can cause the lens to discolor.
- Moisture-Proof package
  - When moisture is absorbed into the LED light engine it may vaporize and expand products during
    manufacturing. There is a possibility that this may cause exfoliation of the contacts and damage to the optical
    characteristics of the LEDs. For this reason, the moisture-proof pack is used to keep moisture to a minimum in
    the package.
  - 2. A pack of a moisture-absorbent material (silica gel) is inserted into the shielding bag. The silica gel changes its color from blue to pink as it absorbs moisture.
- Storage Conditions
  - 1. Before opening the package: The LED light engines should be kept at 30 ℃ or less and 90% RH or less. The LED light engines should be used within a year. When storing the LED light engines, moisture-proof packaging with moisture-absorbent material (silica gel) is recommended.
  - 2. After opening the package: The LED light engines should be kept at 30 °C or less and 70% RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LED light engines remain, they should be stored in moisture-proof packages, such as sealed containers with packages of moisture -absorbent material (silica gel). It is also recommended to return the LED light engines to the original moisture-proof bag and to reseal the moisture-proof bag again.
  - 3. Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condens ation can occur.
- Basic insulation is based on 230Vac.

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#### **NOTE:**

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2020-09-10