# Crystal Textures

Our Crystal Textures solutions offer a unique, differentiated and new look, which allows endless design possibilities.

Bringing together the sparkle and brilliance of our Crystals, into integrated harmonic designs they provide maximum customization flexibility, and highly personalized solutions that perfectly fit with our client needs in terms of design freedom, application differentiation and technological advancement.

These versatile products combine elegant crystals from Swarovski with different gluing systems, each optimized for certain carrier materials and fields of application. Swarovski Crystal Textures solutions are ideal for use in the textiles, interior design, jewelry, DIY, and accessories segments and offer numerous sparkling design possibilities.

Crystal Rocks, Crystal Fine Rocks and Crystal Ultrafine Rocks, are innovative and stunning design elements that showcase different sizes of double pointed chatons.

Crystal Fabric is another inventive product that consists of a carrier material that is completely covered with millions of tiny cut and uncut crystals.

Crystal Medley & Crystal Galuchat emulate naturally grown forms, adding a mysteriously organic effect to glamorous and progressive styles.

With the Graphic technology Crystal Fabric/Ultrafine Rocks/Fine Rocks/ Rocks get transformed and any image turns into crystals, opening up a world of endless design possibilities.

While the Crystal Lacquerer foils transform any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match.

Crystaltex Chaton Bandings are available in a wide range of colors and effects, making them the perfect choice for creating a full spectrum of designs and exciting and luxurious statements for the fashion world.

# **Crystal Textures**

#### AVAILABLE CRYSTAL TEXTURES PRODUCTS AND FIELDS OF APPLICATION

Crystal textures products offer a unique, differentiated and new look, which allows endless design possibilities.

Bringing together the sparkle and colors of Swarovski crystals, into integrated harmonic designs they provide maximum customization flexibility, and highly personalized solutions that perfectly fit with our client needs in terms of design freedom, application differentiation and technological advancement.

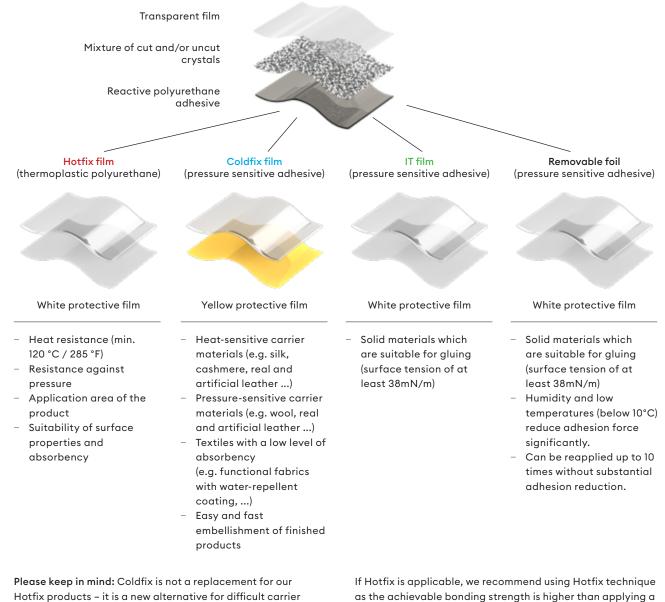
Different adhesive systems, already applied on the reverse side of the product, allow infinite application possibilities, optimized for each carrier material and field of application.

They are ideal for use in apparel and accessories segment, as well as in interior and tech segments.

Due to its outstanding bonding performance, Crystal textures products in Hotfix are perfect for a variety of textile applications with high performance requirements. Crystal textures products in Coldfix are developed especially for materials that are not suitable for Hotfix applications, such as real and artificial leather and functional fabrics.

Crystal Textures IT on the other hand, are ready to apply and perfect for solid materials such as paper, metal and glass, allowing easy and fast application.

Finally, Removable foil products, allow to apply and remove quickly the product onto solid surfaces such as metal, glass, plastic and artificial leather, for an effortless personalization.



Coldfix product.

Hotfix products - it is a new alternative for difficult carrier materials that are incompatible with Hotfix products.

Before beginning the application process, you should always check whether the carrier material is suitable for application of Self-adhesive Elements.

There are different material checks necessary, depending if you want to apply a Crystal textures product in Hotfix or a Crystal texture product in IT or Removable Foil on a solid material or a Coldfix product onto a textile or leather carrier material. Nevertheless, please note that there are certain types of plastics used for **solid materials, textile and leather treatments** that are difficult for any gluing connection.

The following table contains a selection of materials that can cause problems for any glue application:

Plastic	Examples	Adhesive Qualities
Polyamide (PA)	Degamid, Nylon, Perlon	very difficult
Polyethylene (PE)	Geberit, Hostalen G, Ferrozell	difficult
Polyethylene Terephthalate (PET)	Cardura, Atlas, Eralyt	difficult
Polyoxymethylene (POM)	Delrin, Kematal, Ertacetal	difficult
Polypropylene (PP)	Moplefan, Proplex, Verelite	difficult
Polytetrafluoroethylene (PTFE)	Teflon®, Gaflon, Ferrotron	very difficult
SILICONE	Silopren, Contiduct, Corotex	very difficult

To increase the bonding strength of a Coldfix product or Removable Foil product onto leather surfaces, experience shows that in some cases it could be helpful to clean the carrier material with isopropyl alcohol before applying

To ensure the best possible result, test applications on the intended carrier material are strongly recommended. For information especially regarding material limitations please refer to our Application Manual. the Coldfix product. We strongly recommend carrying out test to check if the carrier material does not get effected/ damaged due to the alcohol.

2021

## **Crystal Fabric Bandings**

#### **CRYSTAL FABRIC**

Crystal Fabric is the most flexible crystallization solution on the market, offering a highly desirable, yet discrete sparkle at an entry price level!

Crystal fabric adds a luxurious touch to any product within a wide variety of segments, for example textiles,

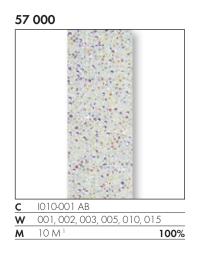
#### Key features:

- Most discrete sparkle for your products, featuring a combination of extremely small unfaceted crystals and full-faceted crystals
- Thinnest and lightest solution
- Best for delicate fabrics

accessories, jewelry, eyewear, and watches. Depending on the color and surface of the carrier material, Crystal Fabric with transparent film changes its look dramatically. Crystal Fabric on a black film creates a deep, mysteriously soft gleam, dressed up with a very alluring sparkle.

- Great for detailed graphic prints
- Possibility to create sharp edges for your design with the Unlimited option
- Perfect color match with the Crystal Lacquerer foils

#### ARTICLE EXPANATION



57 000	с	W	М	100%
Article number	Color of crystals	Width of banding	Minimum order augntity in meters (M)	% of actual size

57 000	002	I	010	001 AB
Article number	3-digit code for width	Type of base material	Color of base material	Color of crystals
	001 1 cm 002 2 cm 003 3 cm 005 5 cm 010 10 cm 015 15 cm	Hotfix C Coldfix* I It version R Removable foil*	010 Transparent 012 Black	Please see the respective product matrix for all available reference codes.

#### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

\*Removable foil and coldfix are only available for motifs

<sup>1</sup> Please note: the 10-meter packing unit can be delivered in batches (max. three parts with a minimum length of 1 meter for each batch).

#### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

57 000	Width in cm	100	002	003	005	010	015	Color of Film	010 Transparent (Hotfix; C_Coldfix*; Removable Foil*; L_IT)	012 Black (Hotfix, C_Coldfix* 1_IT)	Burgundy' (Hotfix; C_Coldfix*; Removable Foil*; L_IT)	Laguna Emerald' (Hoffix; C_Coldfix*; Removable Foil*; L]T]	Light Coral' (Hotfix; C_Coldfix*; Removable Foil*; I_IT)	Ocean Blue' (Hoffix; C_Coldfix*; Removable Foil*; I_IT)	Pink' (Hotfix; C_Coldfix*; Removable Foil*; !_IT)	Royal Red' (Hoffix; C_Coldfix*; Removable Foil*; 1_IT)
Crystal Effects																
Transparent Effects																
Crystal Aurore Boreale (001 AB)			I	I		I	I		1			-	-	-	-	
Crystal Antique Pink (001 ANTP)							I									
Crystal Heliotrope (001 HEL)		I	I.	I		I.	I.			E.						
Crystal Moonlight (001 MOL)		I		I			I									
Crystal Paradise Shine (001 PARSH)		I.	Į.	I		I.	I									
Metallic Effects		Т	T.	Τ	T	Т	T		T	T.						
Crystal Chrome (001 CHRM)			-		_					_						
Crystal Comet Argent Light (001 CAL)		4	Į.	4	-	4	Į.									
Crystal Metallic Sunshine (001 METSH)**-		-	Į.	-	-	-	-			_						
Color Effects		Τ	Τ	Τ	Τ	Τ	Τ		T	Τ						
Metallic Effects																
Jet Hematite (280 HEM)		-			-	-	-			-						
Multicolors																
<ul> <li>Crystal &amp;</li> <li>Crystal Moonlight (001 M500)</li> </ul>		-		-	-	-				-	-	-	-	-	-	-

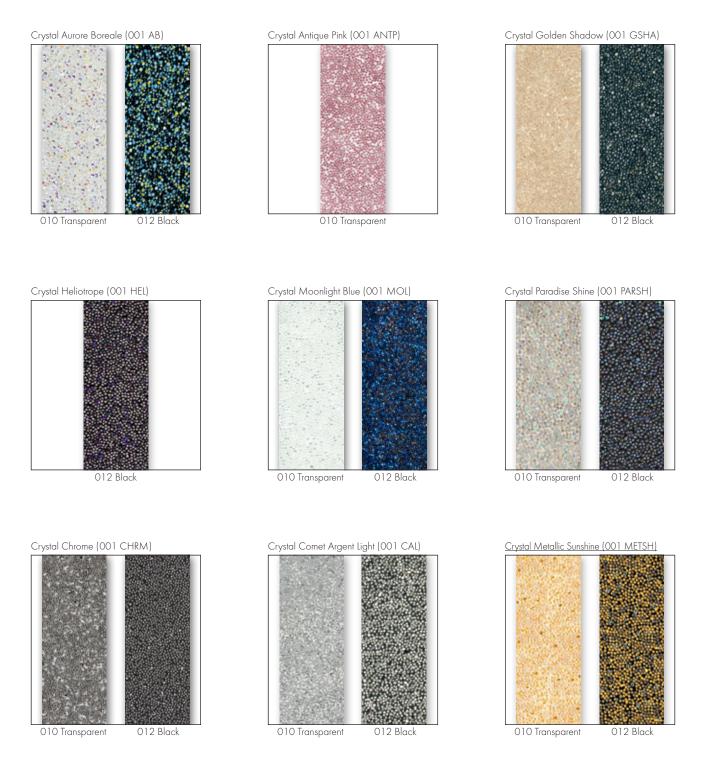
The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

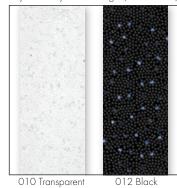
- \* Coldfix and Removable foil only available for motifs
- \*\* Crystal Metallic Sunshine (001 METSH) is not suitable for swimwear because effect 001 METSH is highly sensitive to seawater, sweat, and chlorine.
- <sup>1</sup> These colors and effects are available only for motifs, not bandings.

#### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**





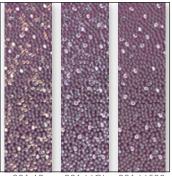
Jet HEM (280 HEM)



Crystal & Crystal Moonlight (001 M500)

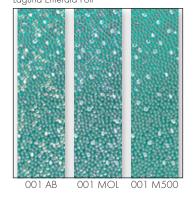
#### **Crystal Fabric Lacquered foils colors**

#### Burgundy Foil<sup>1</sup>

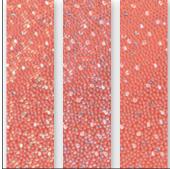


001 AB 001 MOL 001 M500 Laguna Emerald Foil<sup>1</sup>

Pink Foil<sup>1</sup>

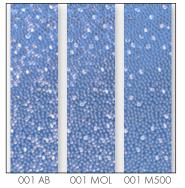


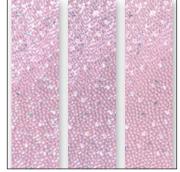
Light Coral Foil<sup>1</sup>



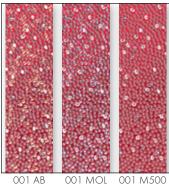
001 AB 001 MOL 001 M500

#### Ocean Blue Foil<sup>1</sup>



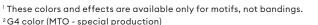


001 AB 001 MOL 001 M500 Royal Red Foil<sup>1</sup>



001 MOL 001 M500

11

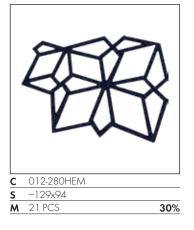


<sup>2</sup>G4 color (MTO - special production)

# **Crystal Fabric Motifs**

#### ARTICLE EXPLANATION

#### 57 428

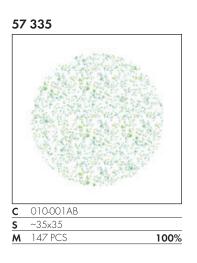


57 428	с	S	М	30%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

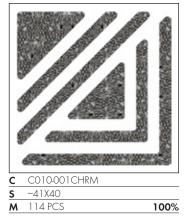
#### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

57 428	I	012	280HEM
Article number	Type of base material	Color of base material	Color of crystals Please see the respective
	Hotfix	010 Transparent	product matrix for all
	C Coldfix	012 Black	available reference codes.
	I It version		
	R Removable foil		

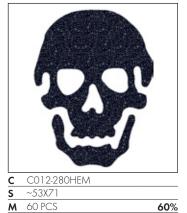
#### STANDARD COLLECTION



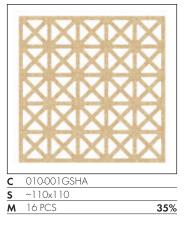
#### 57 390



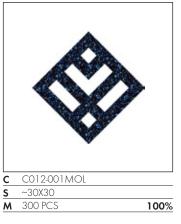
#### 57 394



#### 57 345



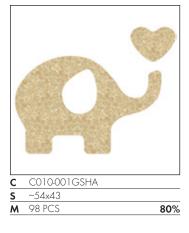




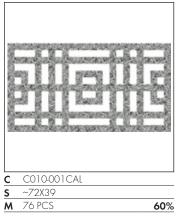




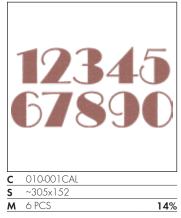
57 389



#### 57 393

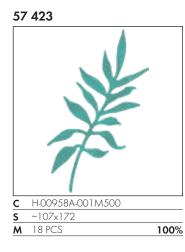


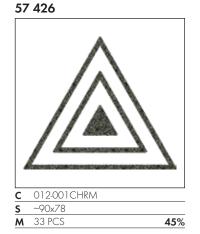
#### 57 422



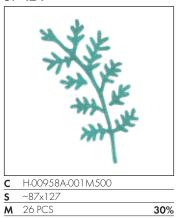
Please note: all motifs are available in certain color/film variations (see color matrix).



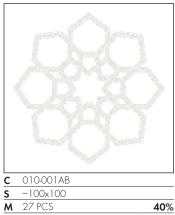




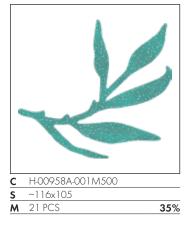
57 424



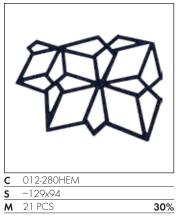
57 427



57 425



#### 57 428



Please note: all motifs are available in certain color/film variations (see color matrix).

#### SPECIAL MOTIF SERVICE

A special motif is any individual design created by the customer that differs to the Crystal Fabric Standard, Crystal Inspiration, or Special Collections. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below).

#### **Customization Possibilities for Crystal Fabric**

- Max. motif size: 600 x1800 mm
- Min. motif size: of 10x10 mm or effective surface of 1 cm<sup>2</sup>
- Min. width of gaps within motifs: 3 mm

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Fabric). You will then receive a quotation including

#### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap of 3 mm between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Fabric motifs may differ from the sketches or prints in relation to the motifs' You can also submit design sketches that meet your special requirements, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

- Min. Crystal Fabric surface: 3 mm
- Min. size of the smallest element within a motif: 10x10 mm or effective area of 1 cm<sup>2</sup>

your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

outline, especially with spaces that are smaller than 3 mm. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical production-related factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer.

If detailed information on possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

## **Crystal Rocks**

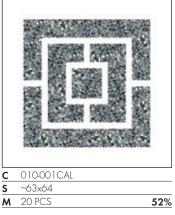
Synonym for luxury, this super dense crystallization option, uses only double pointed chatons in order to offer the most luxurious sparkle available in the market. Three different levels of refinement guarantee a perfect match to any style you desire with Rocks, Fine Rocks and Ultra Fine Rocks.

#### Key features:

- Modern look
- The ultimate crystallization, adding the most sparkle to any product
- Super luxurious exclusively made with full-faceted crystals

#### ARTICLE EXPLANATION

### 72 046



72 046	с	S	М	52%
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

72 046	I	010	001 CAL
Article number	Type of base material	Color of base material	Color of crystals
	Hotfix C Coldfix I It version R Removable foil	010 Transparent 012 Black	Please see the respective product matrix for all available reference codes.

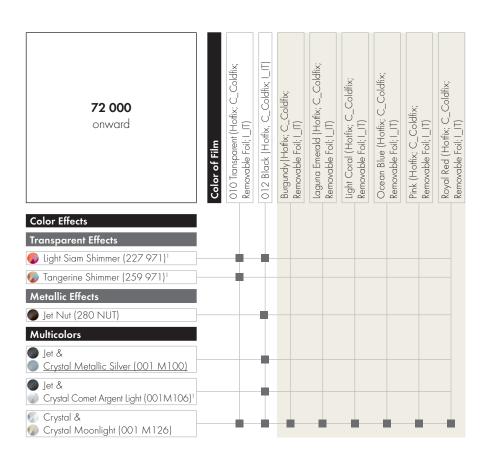
The surface and edges of Crystal Rocks are smooth, which offers a whole new range of application possibilities. Crystal Rocks not only creates unique effects on accessories and jewelry, but also enhances textiles in an innovative way.

- Adding a superior price premium to any product
- Possibility to create Graphic prints
- Perfect color match with the Crystal Lacquerer foils

<b>72 000</b> onward	Color of Film	010 Transparent (Hotfix; C_Coldfix; Removable Foil; 1_17)	012 Black (Hotfix, C_Coldfix, 1_IT)	Burgundy (Hoffix; C_Coldfix; Removable Foil; I_IT)	Laguna Emerald (Hoffix; C_Coldfix; Removable Foil; I_IT)	Light Coral (Hotfix; C_Coldfix; Removable Fail; I_IT)	Ocean Blue (Hotfix; C_Coldfix; Removable Foil; I_IT)	Pink (Hotfix; C_Coldfix; Removable Foil;1_IT)	Royal Red (Hotfix; C_Coldfix; Removable Foil; I_IT)
Crystal									
Crystal (001)						-		-	-
Color Nois Color									
Plain Color Frinite (360) <sup>1</sup>									
<ul> <li>Ennie (300)</li> <li>Fuchsia (502)<sup>1</sup></li> </ul>									
<ul> <li>Jet (280)</li> </ul>			Į.						
<ul> <li>Light Siam (227)</li> </ul>			_						
Sunflower (292) <sup>1</sup>									
<u>Tangerine (259)</u> <sup>1</sup>									
🕼 Vintage Rose (319)									
Opal Colors									
Rose Water Opal (395)1									
💽 White Opal (234)1									
Crystal Effects									
Transparent Effects									
Crystal Aurore Boreale (001 AB)		-		-	-	-	-		-
Crystal Bermuda Blue (001 BBL)									
Crystal Golden Shadow (001 GSHA)									
Crystal Heliotrope (001 HEL)			-						
Crystal Metallic Sunshine (001 METSH)* -			_						
Crystal Moonlight (001 MOL)									
Crystal Paradise Shine (001 PARSH)		-	1						
<ul> <li>Crystal Shimmer (001 971)<sup>1</sup></li> <li>Crystal Silver Shade (001 SSHA)</li> </ul>									
Metallic Effects									
Crystal Chrome (001 CHRM)									
Crystal Comet Argent Light (001 CAL)									
<u>Crystal Metallic Silver (001 METSI)</u> <sup>1</sup>			_						

#### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

Please note: Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because effect 001 CAL is highly sensitive to seawater, sweat, and chlorine.



The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

<sup>&</sup>lt;sup>1</sup> G4 color (MTO - special production)

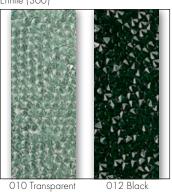
#### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**





010 Transparent

Erinite (360)1







010 Transparent

012 Black

Fuchsia (502)<sup>1</sup>

Sunflower (292)<sup>1</sup>

010 Transparent



012 Black



012 Black

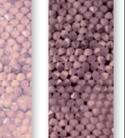
Tangerine (259)<sup>1</sup>







Rose Water Opal (395)<sup>1</sup>

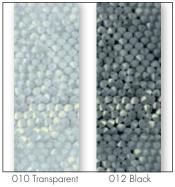


010 Transparent

012 Black

012 Black

#### White Opal (234)1



## Crystal Golden Shadow (001 GSHA)



010 Transparent

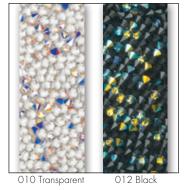
#### Crystal Moonlight (001 MOL)



010 Transparent











012 Black

#### Crystal Paradise Shine (001 PARSH)



010 Transparent



Crystal Bermuda Blue (OO1 BBL)



012 Black

#### Crystal Metallic Sunshine (001 METSH)



010 Transparent

012 Black

#### Crystal Shimmer (001 971)<sup>1</sup>



012 Black

Crystal Silver Shade (001 SSHA)

010 Transparent

012 Black

Crystal Metallic Silver (001 METSI)



010 Transparent

#### 012 Black

Light Siam Shimmer (227 971)<sup>1</sup>

010 Transparent

Crystal Chrom (001 CHRM)



012 Black

012 Black

010 Transparent

#### Jet & Crystal Metallic Silver (001 M100)



012 Black

Crystal Comet Argent Light (001 CAL)



010 Transparent

#### Tangerine Shimmer (259 971)<sup>1</sup>



11

2021

010 Transparent

Jet & Crystal Comet Argent Light (001 M106)<sup>1</sup>



012 Black



012 Black

<sup>1</sup> G4 color (MTO - special production)

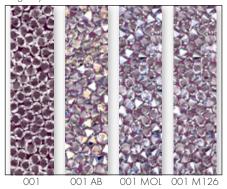
Crystal & Crystal Moonlight (001 M126)



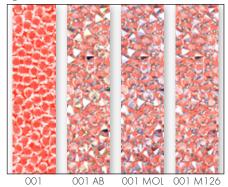
012 Black

#### Crystal Rocks Lacquered foils colors

Burgundy Foil



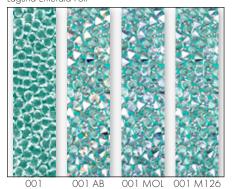
Light Coral Foil



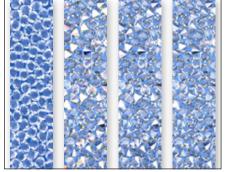
Pink Foil

001	001 AB	001 MOL	001 M126

Laguna Emerald Foil

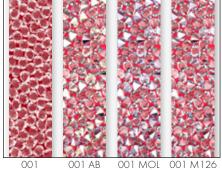


Ocean Blue Foil



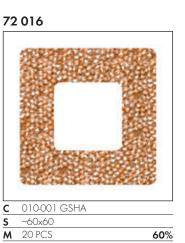
001 001 AB 001 MOL 001 M126

Royal Red Foil

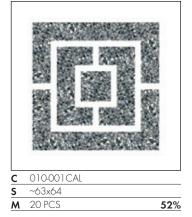


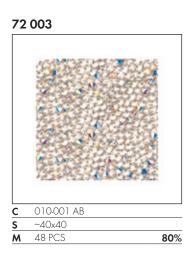
#### STANDARD COLLECTION



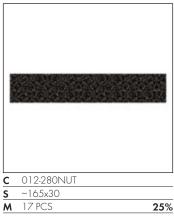


#### 72 046

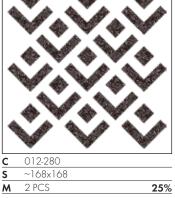




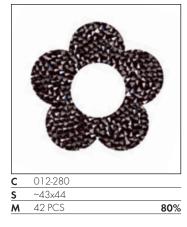
#### 72 037





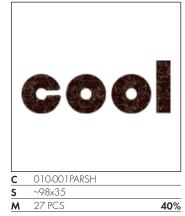


72 004



#### 72 038

1576	
	12%
123	the state of the state of the state of
1.546	
	40%
<u>c</u>	010-001CAL
C S M	~345x9
Μ	18 PCS



#### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Rocks Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below). You can also

**Customization Possibilities for Crystal Rocks** 

- Min. size: 15 x15 mm or effective surface of 2.25 cm<sup>2</sup>
- Max. size: 400x330 mm
- Min. Crystal Rocks surface: 9 mm
- Min. width of gaps within motifs: 3 mm

submit design sketches that meet your special needs, such as a brand image or an image to suit a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

 Min. size of smallest element within a motif: 15 x15 mm or effective area of 2.25 cm<sup>2</sup>

Due to production requirements, motifs with edges and angles of less than 90° need to be rounded off. Tolerance value = 3 mm.

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Rocks). You will then receive a quotation including

#### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap of 10 mm between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Rocks motifs may differ from sketches your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

or prints in relation to the motifs' outline, especially with regards to spaces that are smaller than 10 mm. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical productionrelated factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note ordering of a design does not grant exclusive production of this design to the customer.

If detailed information on the possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

# Crystal Fine Rocks

Synonym for luxury, this super dense crystallization option, uses only double pointed chatons in order to offer the most luxurious sparkle available in the market. Three different levels of refinement guarantee a perfect match to any style you desire with Rocks, Fine Rocks and Ultra Fine Rocks.

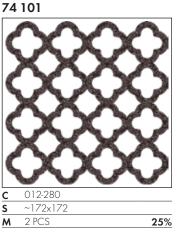
#### Key features:

- Modern look
- The ultimate crystallization, adding the most sparkle to any products
- Super luxurious exclusively made with full-faceted crystals
- Adding a superior price premium to any product

#### Fans of filigree designs will love Crystal Fine Rocks. Small, double-pointed Chatons create a refined surface structure and flexible texture that is thin and lightweight. Available in a wide selection, the washable Crystal Fine Rocks is set to become the star design element across all segments.

- Express your creativity with the wide color assortment available
- Create tiniest designs, when space is critical with XS designs
- Possibility to create Graphic prints
- Perfect color match with the Crystal Lacquerer foils

#### **ARTICLE EXPLANATION**



**Crystal Rocks** 

74 101	С	S	Μ	25%
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

74 101	I	012	280
Article number	Type of base material	Color of base material	Color of crystals
	Hotfix C Coldfix I It version R Removable foil	010 Transparent 012 Black	Please see the respective product matrix for all available reference codes.

<b>74 000</b> onward	Color of Film	010 Transparent (Hotfix; C_Coldfix; Removiable Exit-1 171	012 Black (Hothix; C_Coldfix; L_IT)	Burgundy (Hotix; C_Coldfix; Removable Foil; 1_11)	Laguna Emerald (Hoffix; C_Coldfix; Removable Foil; L_11)	Light Coral (Hotfix; C_Coldfix; Removable Foil; I_IT)	Ocean Blue (Hotfix; C_Coldfix; Removable Foil; I_IT)	Pink (Hoffix; C_Coldfix; Removable Foil; I_IT)	Royal Red (Harfix; C_Coldfix; Removable Fait; L_IT)
Crystal Crystal (001)		_			_				
Color									
Plain Color									
Erinite (360) <sup>1</sup>		-	-						
🕼 Fuchsia (502)1			-						
Jet (280)			-						
light Siam (227)		-	-						
Sunflower (292) <sup>1</sup>									
<u>Tangerine (259)</u> <sup>1</sup>			I						
Vintage Rose (319)									
Opal Colors Rose Water Opal (395) <sup>1</sup>									
White Opal (234) <sup>1</sup>		_							
Crystal Effects		Τ							
Transparent Effects									
Crystal Aurore Boreale (001 AB)		-	-	-					-
Crystal Bermuda Blue (001 BBL)			-						
Crystal Golden Shadow (001 GSHA)		-							
Crystal Metallic Sunshine (001 METSH)*		-	-						
🔇 Crystal Heliotrope (001 HEL)			-						
🕼 Crystal Moonlight (001 MOL)		-	-	-					-
Crystal Paradise Shine (001 PARSH)		-	-						
Crystal Shimmer (001 971) <sup>1</sup>			-						
Crystal Silver Shade (001 SSHA)		-	-						
Metallic Effects									
Crystal Chrome (001 CHRM)			-						
Crystal Comet Argent Light (001 CAL)									

#### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

<sup>1</sup> G4 color (MTO - special production)

<b>74 000</b> onward	Color of Film	010 Transparent (Hotfix; C_Coldfix; Removable Foil; I_IT)	012 Black (Hotfix; C_Coldfix; L_IT)	Burgundy (Hoffix; C_Coldfix; Removable Fail; 1_IT)	Laguna Emerald (Hoffix; C_Coldfix; Removable Fail; I_IT)	Light Coral (Hotfix; C_Coldfix; Removable Fail; I_IT)	Ocean Blue (Hotfix; C_Coldfix; Removable Fail; I_IT)	Pink (Hotfix; C_Coldfix; Removable Foil; I_IT)	Royal Red (Hotfix; C_Coldfix; Removable Foil; L_IT)
Color Effects Transparent Effects									
<ul> <li>Light Siam Shimmer (227 971)<sup>1</sup></li> <li>Tangerine Shimmer (259 971)<sup>1</sup></li> </ul>									
Metallic Effects Jet Nut (280 NUT)			-						
Multicolors  Jet & Crystal Metallic Silver (001 M100)			-						
<ul> <li>Jet &amp;</li> <li>Crystal Comet Argent Light (001M106)<sup>1</sup></li> <li>Crystal &amp;</li> <li>Crystal Moonlight (001 M126)</li> </ul>									_

The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

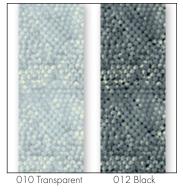
Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

#### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**













012 Black

Crystal Aurore Boreale (001 AB)

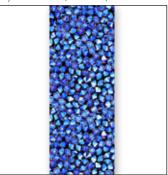
010 Transparent

010 Transparent

#### Crystal Moonlight (001 MOL)



Crystal Shimmer (001 971)<sup>1</sup>



2 Blac

Crystal Metallic Sunshine (001 METSH)



010 Transparent

#### Crystal Paradise Shine (001 PARSH)



010 Transparent

012 Black

## Crystal Metallic Silver (001 METSI)<sup>1</sup>

/	1
010 Transparent	012 Black

Jet Nut (280 NUT)

010 Transparent

## Jet & Crystal Metallic Silver (001 M100)

012 Black



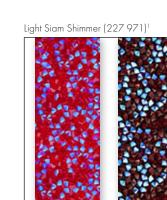
012 Black

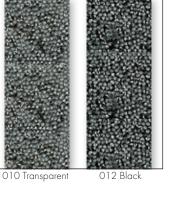
## Jet & Crystal Comet Argent Light (001 M106)<sup>1</sup>



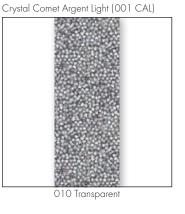


2021





Crystal Chrom (001 CHRM)





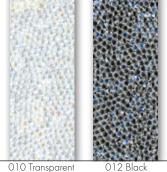
Tangerine Shimmer (259 971)<sup>1</sup>



Crystal Silver Shade (001 SSHA)

012 Black

Crystal & Crystal Moonlight (001 M126)



<sup>&</sup>lt;sup>1</sup> G4 color (MTO - special production)

#### **Crystal Fine Rocks Lacquered foils colors**

Burgundy Foil

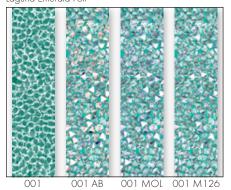
Light Coral Foil

001	001 AB	001 MOL	001 M126

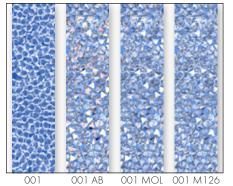
Pink Foil

001	001 AB	001 MOL	001 M126

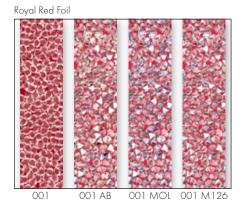
Laguna Emerald Foil



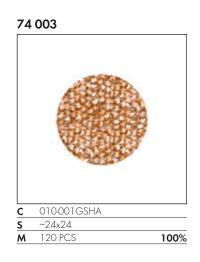




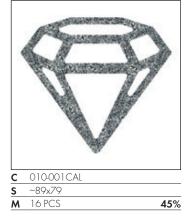
-----



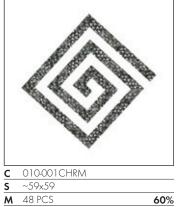
#### STANDARD COLLECTION

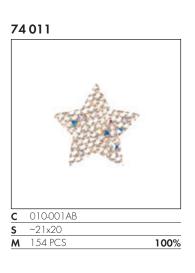


74 043

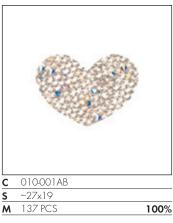


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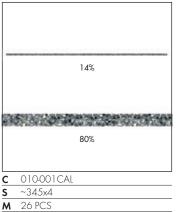




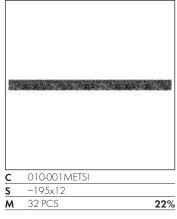
#### 74 023



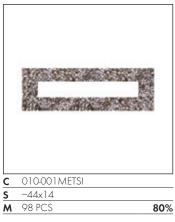
74 049

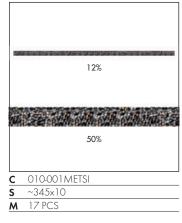


74017

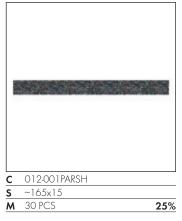


#### 74 026

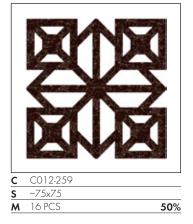




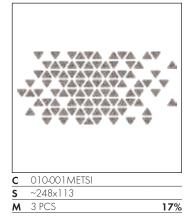
#### 74 052



#### 74 062



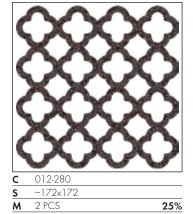
#### 74 103



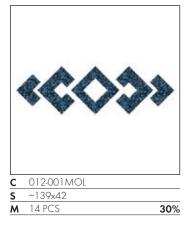




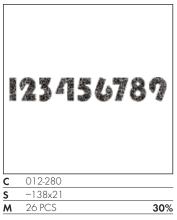




74 054



#### 74 102





#### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Fine Rocks Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see

#### **Customization Possibilities for Crystal Fine Rocks**

- Min. size: 15 x15 mm or effective surface of 2.25 cm<sup>2</sup>
- Max. size: 400x330 mm
- Min. Crystal Fine Rocks surface: 4 mm<sup>1</sup>

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Fine Rocks). You will then receive a quotation

#### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap of 10 mm between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Fine Rocks Motifs may differ from sketches or prints in relation to the motifs' outline, "Customization Possibilities" below). You can also submit design sketches that meet your special needs, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

- Min. width of gaps within motifs: 3 mm
- Min. size of the smallest element within a motif: 15 x15 mm or effective surface of 2.25 cm<sup>2</sup>

including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

especially with regards to spaces that are smaller than 10 mm. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical production-related factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note ordering of a design does not grant exclusive production of this design to the customer.

If detailed information on the possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

**Crystal Fine Rocks** 

## Crystal Ultrafine Rocks

Synonym for luxury, this super dense crystallization option, uses only double pointed chatons in order to offer the most luxurious sparkle available in the market. Three different levels of refinement guarantee a perfect match to any style you desire with Rocks, Fine Rocks and Ultra Fine Rocks.

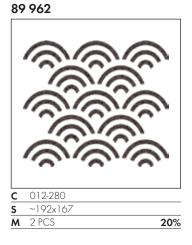
#### Benefits:

- Modern look
- The ultimate crystallization, adding the most sparkle to any products
- Super luxurious exclusively made with full-faceted crystals
- Adding a superior price premium to any product

Small, double-pointed PP9 Chatons create a refined surface structure and flexible texture that is thin and lightweight. Available in a wide selection, Crystal Ultrafine Rocks is set to become the star design element across all segments.

- Express your creativity with the wide color assortment available
- Ultra-Fine-Rocks are the best solution for detailed graphic prints
- Create tiniest designs, when space is critical with XS motives
- Perfect color match with the Crystal Lacquerer foils

#### ARTICLE EXPLANATION



89 905	c	S	М	20%
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

89 905	I	010	001 AB
Article number	Type of base material	Color of base material	Color of crystals
	Hotfix C Coldfix I It version R Removable foil	010 Transparent 012 Black 022 White	Please see the respective product matrix for all available reference codes.

### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

89 900-89 999	Color of Film	010 Transparent (Hotfix; C_Coldfix; Removable Foil; I_IT)	1012 Black (Hotfix; C_Coldfix; L_IT)	1022 White (Hotfix; C_Coldfix; L_IT)	Burgundy (Hotfix; C_Coldfix; Removable Foil; I_IT)	Laguna Emerald (Hotfix; C_Coldfix; Removable Foil; I_IT)	Light Coral (Hotfix; C_Coldfix; Removable Foil; I_IT)	Ocean Blue (Hotfix; C_Coldfix; Removable Foil; I_IT)	Pink (Hotfix; C_Coldfix; Removable Foil; I_IT)	Royal Red (Hoffix; C_Coldfix; Removable Foil; I_IT)
Crystal										
Crystal (001)		-		-		-	-	-	-	-
Plain Color Jet (280)										
Crystal Effects			T							
Transparent Effects										
🕼 Crystal Aurore Boreale (001 AB) —		_		_	-	_	_	_		-
Crystal Bermuda Blue (001 BBL)				_						
📀 Crystal Golden Shadow (001 GSHA)		-		_						
Crystal Metallic Sunshine (001 METSH)*			-	_						
📀 Crystal Moonlight (001 MOL) —			-	_		-	-	-	-	-
Crystal Paradise Shine (001 PARSH)				_						
🌔 Crystal Shimmer (001 971) <sup>1</sup> —				-						
🕢 Crystal Silver Shade (001 SSHA) —				_						
Metallic Effects										
Crystal Chrome (001 CHRM)			-	-						
Crystal Comet Argent Light (001 CAL)				-						
Crystal Metallic Silver (001 METSI) <sup>1</sup>		_								

\* Crystal Metallic Sunshine (001 METSH) is not suitable for swimwear because effect 001 METSH is highly sensitive to seawater, sweat, and chlorine.

<sup>1</sup> G4 color (MTO - special production)

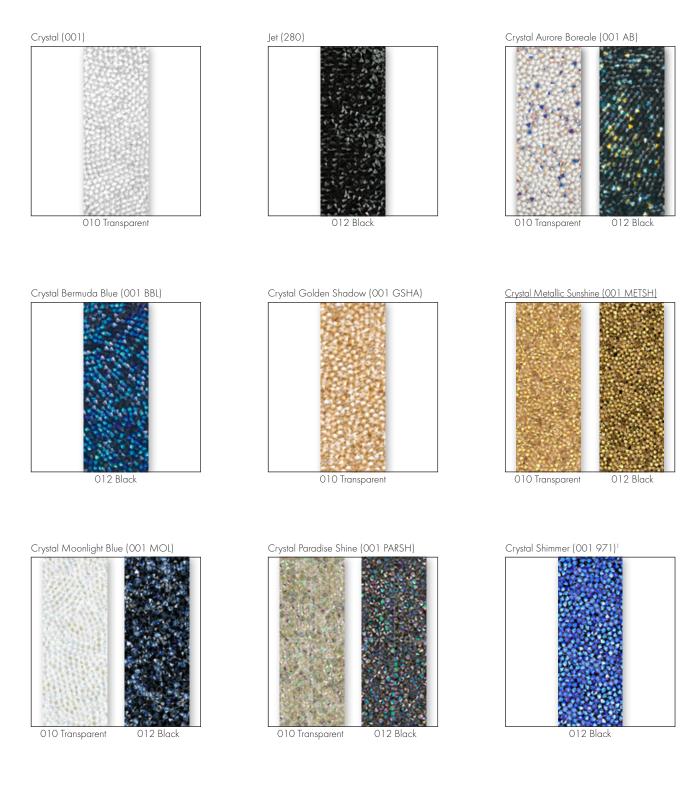
89 900-89 999	Color of Film	010 Transparent (Hotikx, C_Coldfix; Removable Foil; I_IT)	1012 Black (Hoffix; C_Coldfix; L_IT)	1022 White (Hoffix; C_Coldfix; I_IT)	Burgundy (Hotfix; C_Coldfix; Removable Foil; I_IT)	Laguna Emerald (Hotfix; C_Coldfix; Removable Foil; L_11)	Light Coral (Hotfix; C_Coldfix; Removable Foil; I_IT)	Ocean Blue (Hotix; C_Coldfix; Removable Foil; I_IT)	Pink (Hotfix; C_Coldfix; Removable Foil; I_IT)	Royal Red (Hotfix; C_Coldfix; Removable Foil; I_IT)
Color Effects Transparent Effects										
Light Siam Shimmer (227 971) <sup>1</sup>		_	-	_						
🌘 Tangerine Shimmer (259 971) <sup>1</sup>		-		_						
Metallic Effects										
Jet Nut (280 NUT)			-	-		_				
Multicolors										
<ul> <li>€ Crystal &amp;</li> <li>€ Crystal Moonlight (001 M126)</li> </ul>		_	-			-	-	_	-	-

The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**



<sup>1</sup> G4 color (MTO - special production)

Crystal Silver Shade (001 SSHA)

010 Transparent

010 Transparent

Crystal Metallic Silver (001 METSI)<sup>1</sup>

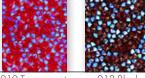
# Jet Nut (280 NUT)



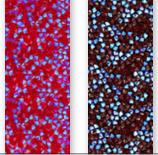
012 Black

012 Black





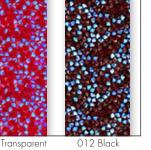
010 Transparent



Crystal Chrom (001 CHRM)

010 Transparent

Light Siam Shimmer (227 971)<sup>1</sup>



012 Black



010 Transparent

Crystal Comet Argent Light (001 CAL)



010 Transparent

010 Transparent 012 Black

### Crystal & Crystal Moonlight (001 M126)



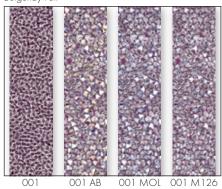
012 Black



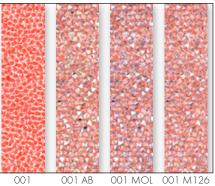
11

### **Crystal Ultrafine Rocks Lacquered foils colors**

Burgundy Foil



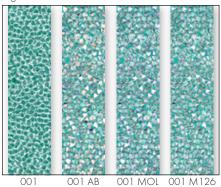
Light Coral Foil

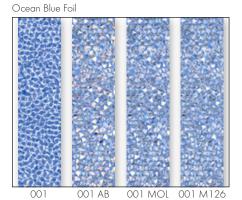


Pink Foil 001 AB

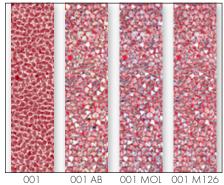
001

001 MOL 001 M126 Laguna Emerald Foil





Royal Red Foil

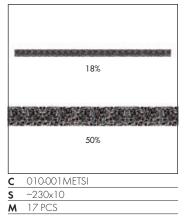


001 AB

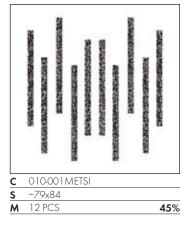
001 M126

### STANDARD COLLECTION

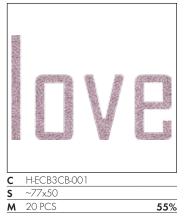
### 89 906



### 89 919



### 89 961



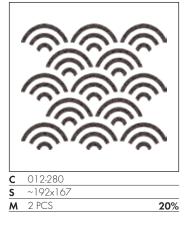




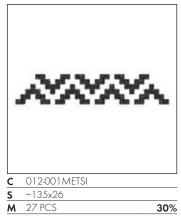
### 89 959



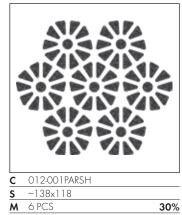
### 89 962



89 91 1



### 89 960



30%

Please note: all motifs are available in certain color/film variations (see color matrix).

### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Ultrafine Rocks Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see

### **Customization Possibilities for Crystal Ultrafine Rocks**

- Min. size: 15x15 mm or effective surface of 2.25cm<sup>2</sup>
- Max. size: 400x330 mm
- Min. Crystal Ultrafine Rocks surface: 3.4 mm
- Min. width of gaps within motifs: 3 mm

### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Ultrafine Rocks). You will then receive a quotation

### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified. "Customization Possibilities" below). You can also submit design sketches that meet your special needs, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

Due to production requirements, motifs with edges and angles of less than 90° need to be rounded off. Tolerance value = 1 mm (diameter Ø 2mm).

including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note ordering of a design does not grant exclusive production of this design to the customer.

If detailed information on the possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

For detailed application information, please refer to the Application Manual and our business website SWAROVSKI.COM/S-PROFESSIONALS or contact your Swarovski sales office.

# Graphic - The Limitless Crystal Printing Technology

### GRAPHIC FABRIC, ROCKS, FINE ROCKS, ULTRAFINE ROCKS, FINE ROCKS XS & ULTRAFINE ROCKS XS

Taking the word "image" from "imagination" and leading it to new creative heights, Swarovski presents a new graphic technology that opens up a world of design possibilities – in an unprecedented richness of detail!

The Graphic products allow for the printing of individual motifs – such as pictures, graphics, logos, or lettering – onto customer favorites Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, and Crystal Ultrafine Rocks. The three different printing methods (Foil Print )FP), Glass Print (GP) and combination of Foil & Glass Print (FP&GP), enrich your personal motif with a sparkling 3D surface for stunning effects in a series of application fields.

As a true highlight and stunning innovation in our assortment, the Graphic Fabric, Ultrafine Rocks, Fine Rocks, and Rocks speak to the rising demand for personalized design items, emphasizing our desire for an individual look in a world of mass production.

### **GRAPHIC OFFERS THREE BRILLIANT PRINTING TECHNIQUES FOR LIMITLESS CREATIVE POWER:**



Foil Print (FP) Printed directly on the foil, underneath the crystals.

Foil Print allows for optimal crystal brilliance. It is recommended for simple motifs and prints where blurred contours are a design element.



**Glass Print (GP)** Printed directly onto the crystals, on the surface.

Glass Print ensures an incredibly precise reproduction of the desired motif, with a soft, matte effect.

It is recommended for complex motifs and prints.



Combination of Foil & Glass Print (FP&GP)

Printed onto both foil and crystals. This unique printing technique

ensures complete customization and design innovation, with stunning depth of detail. When overlapped, prints merge to create an illusion of vibrant 3D texture.

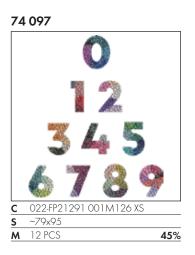
Please note: Due to their physical properties, Swarovski's self adhesive products are unsuitable for other uses such as gluing onto teeth, using on or near mucous membranes, and other unsafe uses.

### ARTICLE EXPLANATION

### **Graphic Fabric**

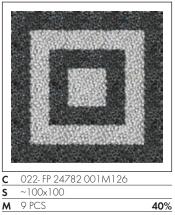


### Graphic Fine Rocks XS



### **Graphic Rocks**

## 72 061



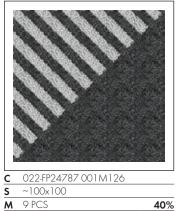
### **Graphic Ultrafine Rocks**

### 89 963

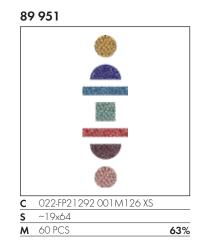


### **Graphic Fine Rocks**

### 74 104



### Graphic Ultrafine Rocks XS



57 382			
72 061			
74 104			
74 097			
89 963		s	М
89 951	С	5	
Article number	Color assortment	Motif size in mm	Minimum order quantity in pieces (PCS)
	FP Foil print		

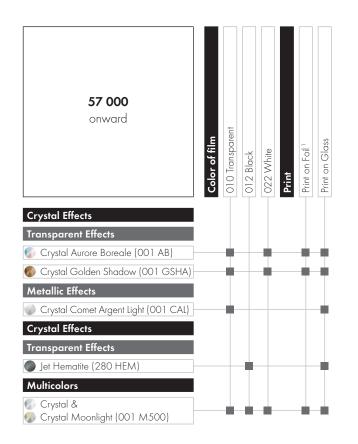
GP Glass print

57 382	FP12771 GP12770	022		001AB	XS
Article number	Print technique	Type of base material	Color of film	Color of crystals	Extra Small
	FP Foil Print		Hotfix	Please see	
	GP Glass Print	022 White	C Coldfix	the respective	
	FP & GP Foil Print &	012 Black	I It version	product matrix	
	Glass Print	010 Transparent	R Removable foil	for all available reference codes.	

### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

### OVERVIEW OF ALL AVAILABLE COLORS AND EFFECTS

### **Graphic Fabric**



<sup>1</sup> Print on Foil will not be visible on covering colors/effects and therefore this variation will not be offered in combination with covering colors/ effects. Only if "Print on Foil" is possible will a combination of both (Print on Foil & Print on Glass) be offered.

### OVERVIEW OF ALL AVAILABLE COLORS AND EFFECTS

Graphic Rocks, Fine Rocks, Fine Rocks XS, Ultrafine Rocks and Ultrafine Rocks XS

<b>72 000, 74 000 &amp; 89 900</b> onward	Color of film 010 Transparent 012 Black 022 White Print Print on Foil <sup>1</sup> Print on Glass
Colors	
Plain Colors	
Crystal (001)	
• Jet (280)	
Crystal Effects	
Transparent Effects	
💽 Crystal Aurore Boreale (001 AB)	
Crystal Golden Shadow (001 GSHA)	
Crystal Moonlight (001 MOL)	
Crystal Silver Shade (001 SSHA)	
Metallic Effects	
Crystal Comet Argent Light (001 CAL)	]
Multicolors	
Crystal & Crystal Moonlight (001 M126)	

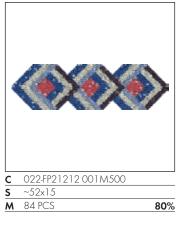
<sup>1</sup> Print on Foil will not be visible on covering colors/effects and therefore this variation will not be offered in combination with covering colors/ effects. Only if "Print on Foil" is possible will a combination of both (Print on Foil & Print on Glass) be offered.

### STANDARD COLLECTION

Graphic Fabric – 57 000 onward



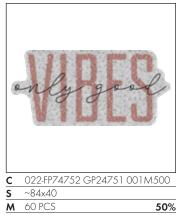
57 416



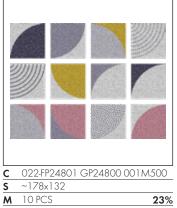
57 418

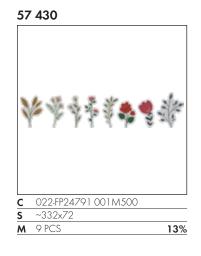


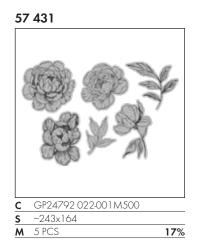
57 421

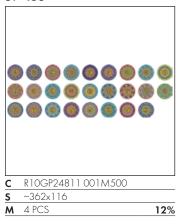




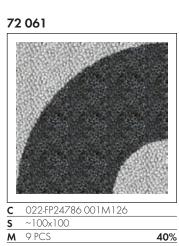




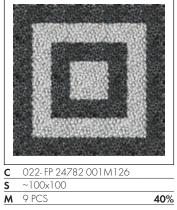




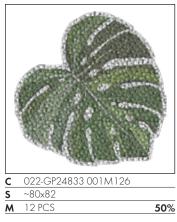
### Graphic Rocks – 72 000 onward



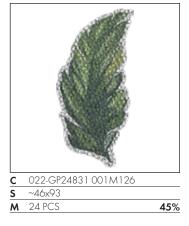
72 061



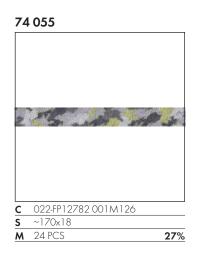
72 063



### 72 064



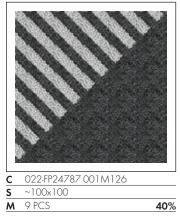
### Graphic Fine Rocks – 74 000 onward

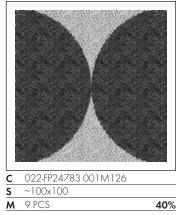


74 056

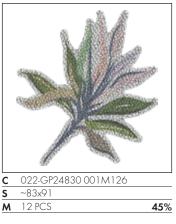


74 104

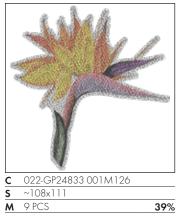






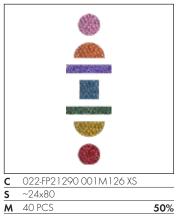




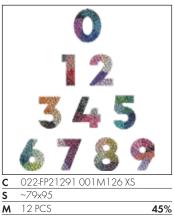


### Graphic Fine Rocks XS – 74 000 onward

### 74 096



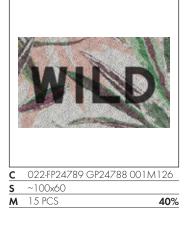
74 097



Graphic Ultrafine Rocks – 89 900 onward

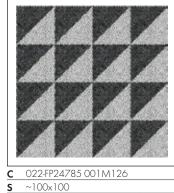
# 89 957 A B C D E F G HIJKLMNO P QRSTUV W X Y Z 1234567890 C 022FP24793 001M126 S ~235x177 M 2 PCS 18%

89 963



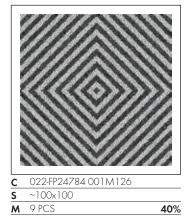
89 964

Μ

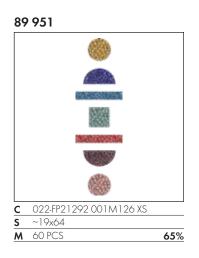


~100x100	
9 PCS	40%

### 89 964



### Graphic Ultrafine Rocks XS



89 952 0 1 2 3 4 5 6 7 8 9 C 022-FP21293 001M126 XS S ~63x81 M 16 PCS 50%

### **GRAPHIC METALLIC COLORS**

Combining our existing Graphic products (Crystal Fabric, Crystal Ultrafine Rocks, Crystal Fine Rocks, Crystal Rocks) in Comet Argent Light (001 CAL) with a special selected color tone to imitate any metallic look.

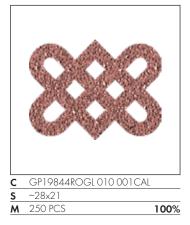
The Crystal Textures New Metallic Colors in Fabric, Rocks, Fine Rocks and Ultrafine Rocks (Hotfix and Coldfix) present an array of unprecedented vibrant styling options for apparel and accessories. With countless luxurious creative possibilities, these modern metallic hues turn simple designs into precious high-voltage pieces with a retro edge or even a revived 80s vibe. Perfectly suited for up-trending fashion and accessory styles, their energy and brilliance are unparalleled. Metallic Colors are only possible with the effect Comet Argent Light (001 CAL) on transparent film color (010). Customer service will forward your request with the "Graphic inquiry form". Please make sure that all information is included in this form. The image data and also the system number will be created from the special design team.

Please be aware of the general product and color tolerances. Detailed information could be found in the "general product information".

### ARTICLE EXPLANATION

### **Graphic Fabric**

### 57 401



57 401	с	S	м
Article number	Color assortment	Motif size in mm	Minimum order quantity in pieces (PCS)
	GP Glass print		pieces (PCS)

### **Ordering Example & Product Variety Explanation**

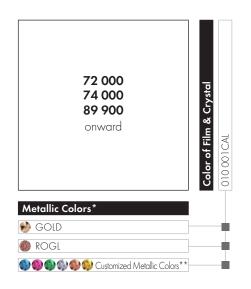
57 401	GP19844	GOLD	010	001 CAL
Article number	Print technique	Graphic Color	Color of film	Color of crystals
	GP Glass Print	GOLD ROGL (Rose Gold) Metallic Multicolor	Hotfix version: 010 Transparent It version: 1010 Transparent Coldfix version: C010 Transparent Removable foil: R10	For all metallics only 001 CAL as a base is possible

### OVERVIEW OF ALL AVAILABLE COLORS AND EFFECTS

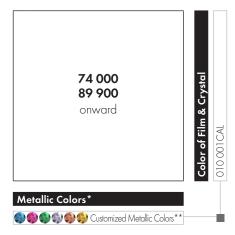
Graphic

<b>57 000</b> onward	Color of Film & Crystal	010 001 CAL
Metallic Colors*		
😢 GOLD -		•
ROGL		
🜑 🌑 🌒 🌒 🌑 Customized Metallic Colors**		

### FabricGraphic Rocks, Fine Rocks, Ultrafine Rocks



### Fine Rocks XS, Ultrafine Rocks XS



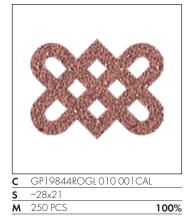
This technique is available for any color tone on Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, Crystal Ultrafine Rocks, and for XS motives. \*\* Customer can chose their desired metallic color tone, any chosen style can be transformed into a vibrant metallic color. Please provide our special motif service the respective RGB or CMYK color tone to be transformed into a metallic color.

<sup>\*</sup> Metallic colors are created combining our glass printing (GP) technology with Comet Argent Light crystals (CAL 001). This innovative technique allows any printed motif to be transformed into an extra-luxurious and precious piece.

### STANDARD COLLECTION

### **Graphic Fabric**

### 57 401

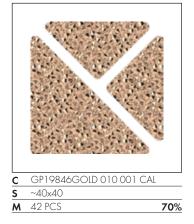


57 390



### **Graphic Fine Rocks**

### 74 072

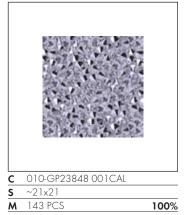


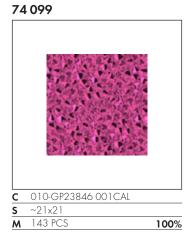
### **Graphic Fine Rocks XS**



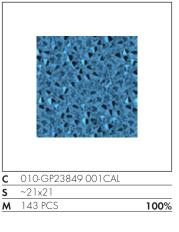
	品作	1.1		2	
010-GP2	3845	0010	CAL		
~21x21					
	~21x21		~21x21		~21x21







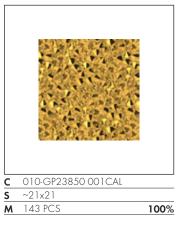


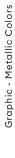


74 099

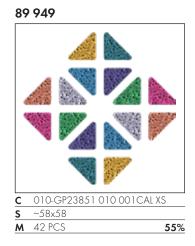


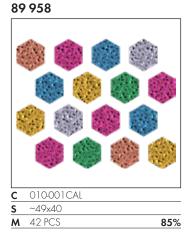
### 74 099





### Graphic Ultrafine Rocks XS





Please note: Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because effect 001 CAL is highly sensitive to seewater, sweat, and chlorine.

# Information on Graphic

### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Graphic Fabric, Ultrafine Rocks, Fine Rocks & Rocks Standard Collection. This service opens up an abundance of customization possibilities and enables you to benefit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below). You can also submit design sketches that meet your personal requirements, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

data format contour/outline	vector graphics (.dxf, .ai, .eps, .dwg)
data format picture	raster image format (.tiff, .pdf, .psd, .png) / vector format (.ai, .eps, .pdf)
picture resolution & size	min. 300dpi (real size)
colors	RGB or CMYK
fonts	convert text to paths/outlines

### Required information for Graphic Fabric, Ultrafine Rocks, Fine Rocks & Rocks and XS

Due to the different print methods (print on foil or glass), the colors may vary. Please be aware that possible color variations are more visible on single-color motifs than on images with many different colors. If you require information and possible print tolerances (offset, color tolerance, etc.) please contact Swarovski and an application request will be entered into our application database.

### Customization Possibilities for Graphic Fabric, Ultrafine Rocks, Fine Rocks & Rocks and XS

	GRAPHIC FABRIC	GRAPHIC ULTRAFINE ROCKS AND XS	GRAPHIC FINE ROCKS AND XS	GRAPHIC ROCKS
Max. motif size	400x330 mm	400x330 mm	400x330 mm	400x330 mm
Min. motif size	10x10 mm (or effective surface of 1 cm²)	15x15 mm (or effective surface of 2.25 cm²; for XS 0.64 cm²)	15x15 mm (or effective surface of 2.25 cm²; for XS 1.0 cm²)	15x15 mm (or effective surface of 2.25 cm²)
Min. width of gaps within motifs	3 mm	3 mm	3 mm	3 mm
Min. product surface	3 mm	3.4 mm	4 mm	9 mm
Min. size of the smallest element within a motif	10x10 mm (or effective surface of 1 cm²)	15x15 mm (or effective surface of 2.25 cm²; for XS 0.64 cm²)	15x15 mm (or effective surface of 2.25 cm²; for XS 1.0 cm²)	15x15 mm (or effective surface of 2.25 cm²)

Due to production requirements, motifs with edges and angles of less than 90° need to be rounded off.

### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Graphic Fabric, Ultrafine Rocks, Fine Rocks & Rocks).

You will then receive a quotation including your article number, minimum order quantity, price, and the line

### Important information

Please always submit the drawing of your desired motif in the actual size you require. When enlarged to the desired size, a small sketch will have blurred lines that will make it difficult to correctly reproduce. Full-scale pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. If the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

Due to the tolerance level of the crystals being applied onto carrier film, the final Graphic Fabric, Ultrafine Rocks, Fine Rocks, and Rocks motifs may slightly differ from the sketches or prints in relation to the motifs' outline. Therefore the product may be subject to individual variations with each reproduction. These variations are caused by technical production-related factors. As these variations are not deemed to be defects, warranty drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes are required.

Your special motif will be produced and delivered following your confirmation.

claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

If detailed information on possible tolerances (e.g. cavity production for metal parts) and print tolerances is required (offset, color tolerance, etc.), please contact Swarovski and an application request will be placed in our application database.

If considered feasible, special productions are generally offered to all our customers. Please note: special productions are subject to acceptance by Swarovski and ordering a design does not automatically grant exclusive production of this design for the customer.

For detailed application information, please refer to the Application Manual or contact your Swarovski sales office.

Please take care with deep-colored fabrics and artificial leather (e.g. denim and alcantara). Some fabrics may bleed after application or washing. If detailed information is required (product information), please contact Swarovski, who will enter an application request into our application database.

### INTO THE WILD WITH THE SWAROVSKI EXOTICS COLLECTION

Elegant and ethical, the SWAROVSKI EXOTICS collection presents a reimagining of Crystal Textures in a sparkling safari of animal prints.

In a world where conscious luxury is essential, where animal skins are no longer desirable or considered to be symbols of prestige, SWAROVSKI EXOTICS provides an enlightened choice. It offers our clients new possibilities for exclusive and unique creative expression, and a further way to elevate their products.

The Swarovski Limitless Crystal Printing Technology is an exclusive and intelligent printing technique, capable

of printing on the crystal, underneath the crystal, or a combination of both. This ensures complete customization and design innovation, merging crystals, colors, effects and multi-directional prints to create an illusion of mesmerizing 3D texture.

The result of 125 years of expertise and advanced crystal technology, combined with a love of innovation and artistry, the SWAROVSKI EXOTICS Collection is an unparalleled creative alternative to leather embossment, animal and reptile skins.

### STANDARD COLLECTION GRAPHIC FABRIC





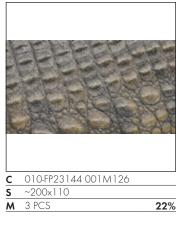


### STANDARD COLLECTION ULTRAFINE ROCKS

### Crocodilia



89 956



89 956



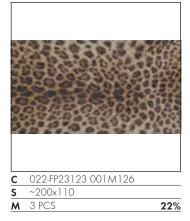


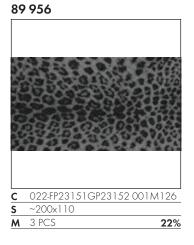




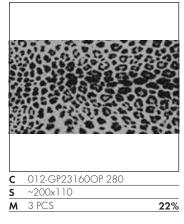
### Feline

### 89 956



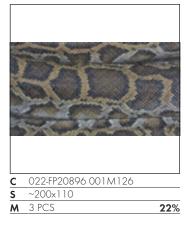


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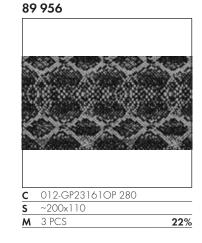


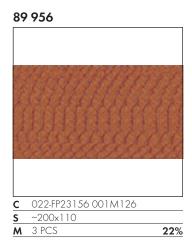
### Serpents

### 89 956









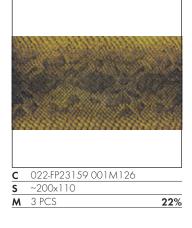


89 956



### 2021

### 89 956



### The Sea

# 89 956



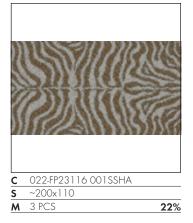
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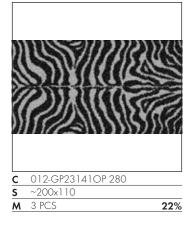


### Equine

### 89 956

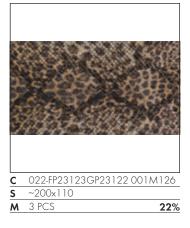


89 956



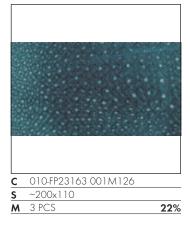
### Hyprids

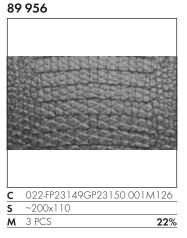
### 89 956



### The Deep

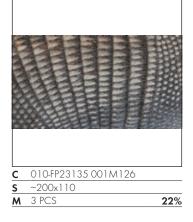
### 89 956





### Cingulata

### 89 956



Testudines



# Crystal Galuchat

Crystal Galuchat with its natural irregularity emulates earth grown forms, adding a mysteriously organic effect to glamorous and progressive styles.

Tactility continues to be a core topic for design as people seek a sense of re-engagement in an overly

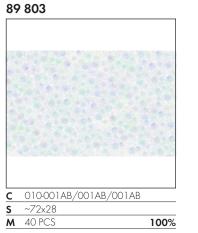
### Key features:

- Glamorous sparkle, featuring a mixture of Crystal Fabric and larger unfaceted crystals
- Add a wildly, irregular three dimensional look to any product
- Smooth feeling, inspired by the sting ray, resembling animal's skin

digitalized world. The ethereal beauty and haptic nature of the incomparable Crystal Galuchat reconnects our sense of touch whilst offering a glimpse of mystery and otherworldly magic.

- An extraordinary tactile experience, that invites to touch
- High differentiation potential: no comparable product \_ on the market

### ARTICLE EXPLANATION



89 803	с	S	М	100%	
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (pcs)	% of actual size	

Crystal Galuchat

### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

89 803	С	010	001 AB	001 AB	001 AB		
Article number	Type of base material	Color of film	Crystal color corresponding to	Crystal color corresponding to	Crystal color corresponding to		
	Hotfix C Coldfix	010 Transparent 012 Black	the large crystal balls (3.5 mm)	the small crystal balls (2.5 mm)	the round uncut elements		

Please refer to the respective product matrix for all available reference codes.

It is possible to order two-colored motifs: one color for both sizes of crystal ball (3.5 mm and 2.5 mm) and one color for the round uncut crystals. It is not possible to mix three different colors – both crystal balls must be the same color.

You can choose from the Crystal Galuchat standard effects (see color matrix).

### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS



\*Please note that Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because the effect 001 CAL has a high level of sensitivity to seawater, sweat, and chlorine.

<sup>1</sup>G4 color (MTO - special production)

### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**

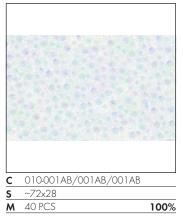


\*Please note that Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because the effect 001 CAL has a high level of sensitivity to seawater, sweat, and chlorine.

<sup>1</sup>G4 color (MTO - special production)

### STANDARD COLLECTION



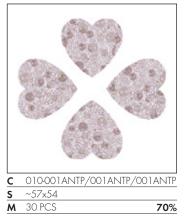


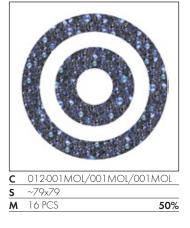


89 813

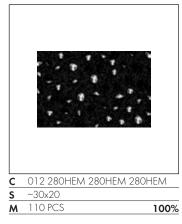




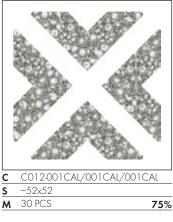




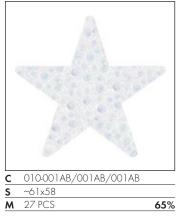




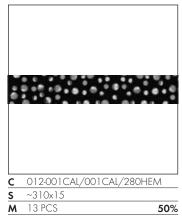
89 821



89 807



89 815



### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Galuchat Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see

### **Customization Possibilities for Crystal Galuchat**

- Min. size: 19x19 mm or effective surface of 3.61 cm<sup>2</sup>
- Max. size: 400x330 mm
- Min. Crystal Galuchat surface: 9 mm
- Min. width of gaps within motifs: 7x7 mm or effective surface of 0.49 cm<sup>2</sup>

### "Customization Possibilities" below). You can also submit design sketches that meet your special needs, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

Min. gap between motif outlines: 6 mm
 Due to production process requirements, motifs with edges and angles of less than 90° need to be rounded off.
 Tolerance value = 1.5 mm.

### Two-colored motifs

Customers are able to create a combination out of the Crystal Galuchat standard color assortment (e.g. large and small crystal balls in 001 AB and the round uncut elements in 001 CAL).

### Ordering Process

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Galuchat). You will then receive a quotation including your

### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap of 10 mm between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Galuchat motifs may differ from sketches or prints in relation to the motifs' outline, It is not possible to mix three different colors - both crystal balls (3.5 and 2.5 mm) must be the same color.

article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

especially with regards to spaces that are smaller than 10 mm. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical production-related factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note ordering of a design does not grant exclusive production of this design to the customer. If detailed information on the possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

# **Crystal Medley**

A bold tactile experience generating a intriguingly rocky look with a subdued shimmer that brings to mind mysterious and ethereal magic. Crystal Medley's design is all about touch, available in two options – Crystal Medley & Crystal Fine Medely.

### Key features:

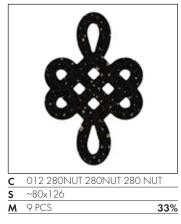
- Eye-catching sparkle, featuring a mixture of extremely small unfaceted crystals and larger full-faceted crystals
- Adds a fascinating tactile experience to any product

Crystal Medley brings together a strong carrier material with a thrilling mix of different elements, including PP 14 and PP 29 double-pointed Chatons.

- Cool edgy look, ideal for apparel and accessories
- Lightweight, yet tear resistant
- Perfect color match with the Crystal Lacquerer foils

### ARTICLE EXPLANATION

### 73 000



73 000	S	м	33%	
Article number	Size	Minimum order quantity in	% of actual size	

pieces (PCS)

### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

73 000	)	с	010	280 NUT	280 NUT	280 NUT
Article		Type of base material Hotfix C Coldfix	Color of film 010 Transparent 012 Black	It is possible to order tw pointed Chaton (PP14 a	Crystal color corresponding to the small double-pointed Chatons ve product matrix for all ave o-colored motifs: one color nd PP29) and one color for t three different colors – both	r for both sizes of double- the round uncut elements.
You can choose from the Crystal Medley standard effects (see color me						

### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

<b>73 000</b> onward	Color of Film	010 Transparent (Hotfix & C_Coldfix)	012 Black (Hotfix & C_Coldfix)	Burgundy (Hotfix & C_Coldfix)	Laguna Emerald (Hotfix & C_Coldfix)	Light Coral (Hotfix & C_Coldfix)	Ocean Blue (Hotfix & C_Coldfix)	Pink (Hotfix & C_Coldfix)	Royal Red (Hotfix & C_Coldfix)
Colors									
Plain Colors									
Jet (280)			-		-			_	-
Crystal Effects									
Transparent Effects									
🌍 Crystal Aurore Boreale (001 AB)		-		-	-		-	-	-
Crystal Golden Shadow (001 GSHA)		-			-				_
💿 Crystal Moonlight (001 MOL)									-
Crystal Paradise Shine (001 PARSH)					_				_
Metallic Effects									
Crystal Chrome (001 CHRM)		-		-	_	_		_	_
Crystal Comet Argent Light (001 CAL)		-			-				_
Color Effects									
Metallic Effects									
Jet Hematite (280 HEM)			-						

The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

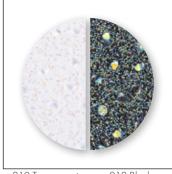
#### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**

Jet (280)



012 Black

Crystal Aurore Boreale (001 AB)



010 Transparent 012 Black

Crystal Golden Shadow (001 GSHA)



010 Transparent 012 Black

#### Crystal Moonlight (001 MOL)



010 Transparent 012 Black



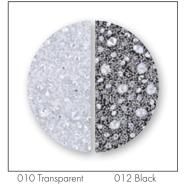
Crystal Chrome (001 CHRM)



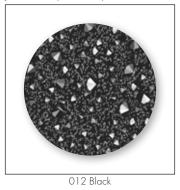
010 Transparent

012 Black

Crystal Comet Argent Light (001 CAL)



Jet Hematite (280 HEM)

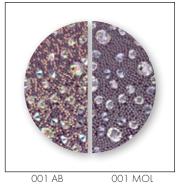


<sup>1</sup> G4 color (MTO - special production)

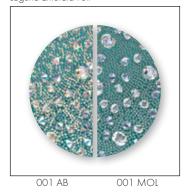
Please note: Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because effect 001 CAL is highly sensitive to seawater, sweat, and chlorine.

#### **Crystal Medley Lacquered foils colors**

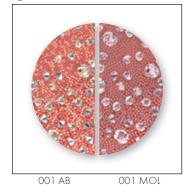
Burgundy Foil



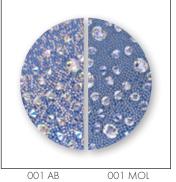
Laguna Emerald Foil



Light Coral Foil

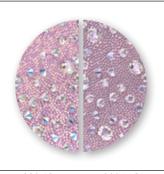


Ocean Blue Foil

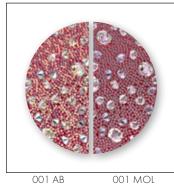


001 AB

Pink Foil

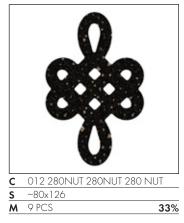


001 AB 001 MOL Royal Red Foil



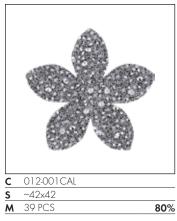
#### STANDARD COLLECTION

73 000





73 013



# 73 014

C 010001MOL S ~47x45 M 40 PCS 80%

### 73 017



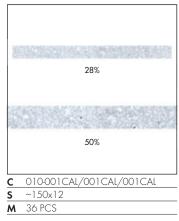




#### 73 018



#### 73 022



Crystal Medley - Standard Collection

#### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Medley Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see

#### **Customization Possibilities for Crystal Medley**

- Min. size: 19 x19 mm or effective surface of 3.61 cm<sup>2</sup>
- Max. size: 400x330 mm
- Min. Crystal Medley surface: 9 mm
- Min. width of gaps within motifs: 7x7mm or effective surface of 0.49 cm<sup>2</sup>

#### Two-colored motifs

Customers are able to create a combination from out of the Crystal Medley standard color assortment (e.g. large

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Crystal Medley). You will then receive a quotation including your

#### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap of 10 mm between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Medley motifs may differ from sketches or prints in relation to the motifs' outline, especially with regards to spaces that are smaller than 10 mm. Therefore the motif, and by extension, the product "Customization Possibilities" below). You can also submit design sketches that meet your special needs, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

Min. gap between motif outlines: 6 mm
 Due to production requirements, motifs with edges and angles of less than 90° need to be rounded off. Tolerance value = 1.5 mm.

double-pointed Chatons and small double-pointed Chatons in 001 AB and the round uncut elements in 001 CAL).

article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

itself, may be subject to individual variations with each reproduction. These variations are caused by technical production-related factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note ordering of a design does not grant exclusive production of this design to the customer.

If detailed information on the possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

For detailed application information, please refer to the Application Manual and our business website SWAROVSKI.COM/S-PROFESSIONALS or contact your Swarovski sales office.

<sup>1</sup> Min. size 17x17 mm (or effective surface of 2.89cm<sup>2</sup>) is possible for customized motifs. Please note: with this reduced minimum size, we cannot guarantee that there will be at least one PP 29 double-pointed Chaton on every motif.

# **Crystal Fine Medley**

A bold tactile experience generating a intriguingly rocky look with a subdued shimmer that brings to mind mysterious and ethereal magic. Crystal Medley's design is all about touch, available in two options – Crystal Medley & Crystal Fine Medely.

#### Key features:

- Eye-catching sparkle, featuring a mixture of extremely small unfaceted crystals and larger full-faceted crystals
- Adds a fascinating tactile experience to any product

Inspired by a lunar landscape. Small crystal balls combined with bicone chatons (pp14) create an irregular 3D surface with a smooth feel, which comes in a wide selection of colors. Two-color motifs are also available to order.

- Cool edgy look, ideal for apparel & accessories
- Lightweight, yet tear resistant
- Perfect color match with the Crystal Lacquerer foils

#### ARTICLE EXPLANATION

# 73 200 C 012-280HEM/280HEM S ~90x32 M 32 PCS 45%

73 200	S	м	45%
Article number	Size	Minimum order quantity in pieces (PCS)	% of actual size

73 200	I	010	280 NUT	280 NUT
Article number	Type of base material	Color of film	Crystal color corresponds with the small crystal balls	Crystal color coresponding to the
	Hotfix C Coldfix I It version	010 Transparent 012 Black	combined with the pp14 double-pointed chatons.	round uncut elements
			Please see the relevant prod available reference codes.	uct matrix for all
			It is possible to order two-co and pp14 double-pointed Ch	,
			You can choose from the Cry standard colors and effects	,

#### AVAILABLE BASE MATERIALS AND CRYSTAL COLORS & EFFECTS

73 200-73 299	Color of Film	010 Transparent (Hotfix; C_Coldfix; L_IT)	012 Black (Hoffix; C_Coldfix; I_IT)	Burgundy (Haffix; C_Coldfix; I_IT)	Laguna Emerald (Hotfix; C_Coldfix; L_IT)	Light Coral (Hotfix; C_Coldfix; L_IT)	Ocean Blue (Hotfix; C_Coldfix; 1_IT)	Pink (Hotfix; C_Coldfix; I_IT)	Royal Red (Hotfix; C_Coldfix; I_IT)
Colors									
Plain Colors Jet (280)									
Crystal Effects			T						
Transparent Effects									
📀 Crystal Aurore Boreale (001 AB)									
🌔 Crystal Golden Shadow (001 GSHA)		-							_
📀 Crystal Moonlight (001 MOL)		-							-
Crystal Paradise Shine (001 PARSH)		-	-						_
Metallic Effects									
Crystal Chrome (001 CHRM)		-					_	_	_
Crystal Comet Argent Light (001 CAL)		-					_	_	_
Color Effects									
Metallic Effects									
Jet Hematite (280 HEM)			-						

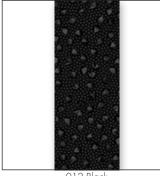
The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities. Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

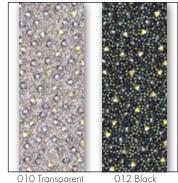
#### **OVERVIEW OF AVAILABLE COLORS & EFFECTS**





012 Black

Crystal Aurore Boreale (001 AB)



010 Transparent

Crystal Golden Shadow (001 GSHA)



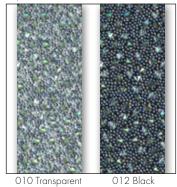
010 Transparent 012 Black

#### Crystal Moonlight (001 MOL)



010 Transparent

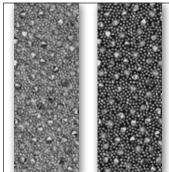




Crystal Paradise Shine (001 PARSH)

010 Transparent

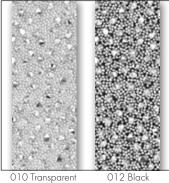




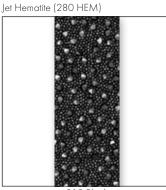
010 Transparent

012 Black

Crystal Comet Argent Light (001 CAL)



010 Transparent



012 Black

Please note: Crystal Comet Argent Light (001 CAL) is not suitable for swimwear because the 001 CAL effect is highly sensitive to seawater, sweat, and chlorine.

#### Crystal Fine Medley Lacquered foils colors

Burgundy Foil



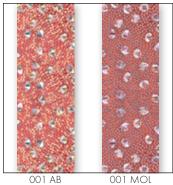


Laguna Emerald Foil



001 AB

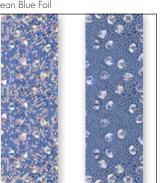
Light Coral Foil



001 MOL

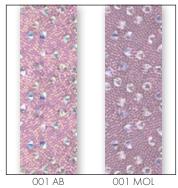
#### Ocean Blue Foil

001 AB



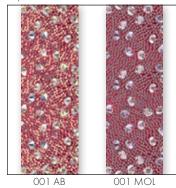
001 MOL

Pink Foil

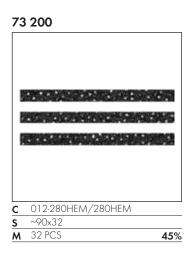


001 AB

Royal Red Foil



#### STANDARD COLLECTION

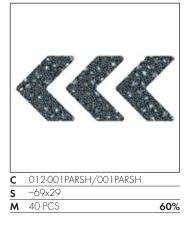




73 202

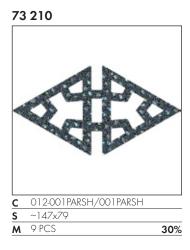


#### 73 203



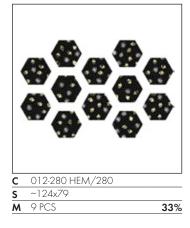


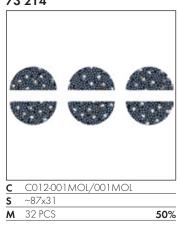












# **Crystal Textures Special Product Features**

#### LACQUERED FOILS

The Crystal Lacquered foils combine the crystal shine of our Crystal Textures with customizable lacquer colors, opening up a new world of endless color possibilities.

Transforming any chosen Pantone color in a new sparkling color variant for our Crystal Fabric, Crystal Rocks and Crystal Medley families, they provide the best solution when looking for the perfect color match. They are ideal for monochromatic motives with lower tolerances, improved color quality and maximum customization flexibility.

Standard colors are ready for reference. Customization possibilities are available through an inquiry to our Special motif service or through our Customer Service.

Please be aware that this unique technology cannot be combined with XS, Unlimited or Foil Overlay.

					_	
	Burgundy	Laguna Emerald	Light Coral	Ocean Blue	Pink	Royal Red
	Pantone	Pantone	Pantone	Pantone	Pantone	Pantone
	19-2524 TPX	17-5130 TPX	16-1451 TPX	18-4039 TPX	PMS 203 C	19-1763 TCX
	001 AB	001 AB	001 AB	001 AB	001 AB	001 AB
Crystal Fabric						
Сrу	001 MOL	001 MOL	001 MOL	001 MOL	001 MOL	001 MOL
	001 M500	001 M500	001 M500	001 M500	001 M500	001 M500
	001	001	001	001	001	001
Crystal Rocks	001 AB	001 AB	001 AB	001 AB	001 AB	001 AB
Crysta	001 MOL	001 MOL	001 MOL	001 MOL	001 MOL	001 MOL
	001 M126	001 M126	001 M126	001 M126	001 M126	001 M126





**Crystal Medley** 

**Crystal Fine Medley** 

NT NO

P-374.375

#### 001 AB 001 AB 001 AB 001 AB 001 AB 001 MOL 001 MOL 001 MOL 001 MOL 001 MOL 001 AB 001 AB 001 AB 001 AB 001 AB 001 AB

001 MOL

001 MOL

001 MOL

001 MOL

001 MOL

001 AB



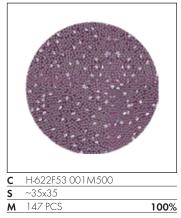


001 MOL

#### STANDARD COLLECTION

#### **Crystal Fabric**

#### 57 335





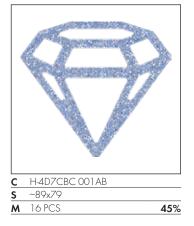






#### **Crystal Fine Rocks**

#### 74 043

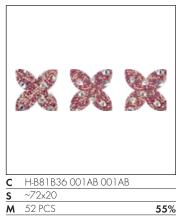


#### **Crystal Ultrafine Rocks**

89	959	_
	234567890	
C S	H-F6624C-001	_
	~241x49	_
Μ	7 PCS 18%	

89 	961		
用目的の相反対に見反対		V	
с	H-ECB3CB-0	01	
C S M	~77x50		
м	20 PCS		55%

#### **Crystal Fine Medley**



#### **CRYSTAL TEXTURES EXTRA SMALL (XS)**

#### Crystal Fine Rocks XS & Crystal Ultrafine Rocks XS

Fans of filigree designs will love the extra small Crystal Fine Rocks and Crystal Ultrafine Rocks. Small, double-pointed Chatons create a refined surface structure and flexible texture that is thin and lightweight. Now it is possible to order these products smaller than the current minimum size.

Available colors according to the Fine Rocks and Ultra Fine rocks portfolio.

Standard (Crystal Fine Rocks & Crystal Ultrafine Rocks) Current minimum size: 15x15 mm (2.25 cm<sup>2</sup>) NEW XS sizes for Crystal Fine Rocks New extra small (XS) minimum sizes: 10x10 mm (1.0 cm²) NEW XS sizes for Crystal Ultrafine Rocks New extra small (XS) minimum size: 8x8 mm (0.64 cm²)

















#### CRYSTAL FINE ROCKS XS

#### 74 085



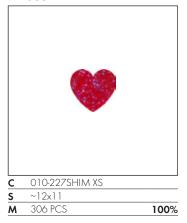
74 085	с	S	М	100%
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### Ordering Example & Product Variety Explanation

74 085		010	227SHIM	XS
Article number	Type of base material	Color of base material	Color of crystals	Extra Small
	Hotfix C Coldfix I It version R Removable foil	010 Transparent 012 Black	Please see the respective product matrix for all available reference codes.	

#### **Standard Collection**

#### 74 085



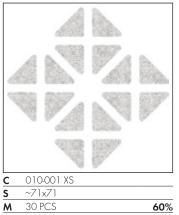
74 092



#### 74 093

1885) 9027 8027	
	010-001GSHA XS
C	
C S	~137x25

#### 74 094



74 095





#### **CRYSTAL ULTRAFINE ROCKS XS**

#### 89 939



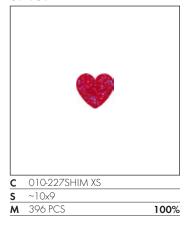
89 939	с	S	м	100%
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

89 939		010	227SHIM	XS
Article number	Type of base material	Color of base material	Color of crystals	Extra Small
	Hotfix C Coldfix I It version R Removable foil	010 Transparent 012 Black 022 White (only available for White Alabaster)	Please see the respective product matrix for all available reference codes.	

#### **Standard Collection**

#### 89 939



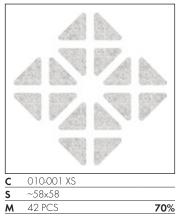
89 947



89 948

9 9 9	053400533 20057-2008 57037-10165	Notification (Notification)	NUCCOMPANY		Number 2000	2000	1405 8761 1850
С	010	)-001	GSF	HA XS			
C S	~]]	2x19	>				
Μ	36						35%

#### 89 949



89 950





#### SPECIAL MOTIF SERVICE

A special motif is a design created by the customer that differs to the Crystal Textures Standard Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below). You can also submit design sketches that meet your special needs, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

Customization Possibilities for the respective product groups	Ultrafine Rocks	Fine Rocks	
Min. surface (width)	3.4 mm	4.0 mm	
Min. size or effective surface:	8x8 mm (0.64 cm²)	10x10 mm (1.00 cm²)	
Max. size:		400x330 mm	
Min. width of gaps within motifs:	3.0 mm	3.0 mm	
Edges & angles less than =/< 90° need to be rounded off [diameter]	2.0 mm	2.7 mm	

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product

#### Please Note

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan

group your special motif applies to. You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please

with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Textures motifs may differ from the sketches or prints in relation to the motifs' outline. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical productionrelated factors. As these variations are not deemed to be defects, warranty contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer. If detailed information on possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

#### **CRYSTAL TEXTURES UNLIMITED**

#### Crystal Fabric UL, Crystal Medley UL, Crystal Fine Medley UL, Crystal Galuchat UL

Crystal Textures Unlimited (UL) is the crystal solution that offers a totally new and sophisticated look.

Due to a new production technology it is possible to create more precise designs with sharper edges and a more luxurious look.

This will lead to fewer gaps and will perfectly fit when inserting into cavities.

Additional rework is not necessary, which therefore saves time.

Unlimited (UL) will be offered for:

- Crystal Fabric UL
- Crystal Medley UL
- Crystal Fine Medley UL
- Crystal Galuchat UL

And could be ordered in following application versions:

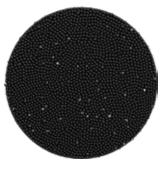
- Hotfix
- Self-Adhesive (IT)\*
- Coldfix (C)

Please note that the Unlimited (UL) technique is only available for motifs (no bandings) and could not combined with Graphic prints.

Standard Crystal Fabric



#### **Crystal Fabric Unlimited (UL)**



#### **CRYSTAL FABRIC UNLIMITED (UL)**



	888	
c s	010-001ANTP UL	
S	~72x42	
Μ	72 PCS 55%	

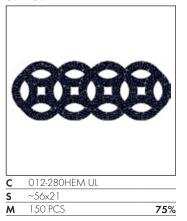
57 411	с	S	М	55%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

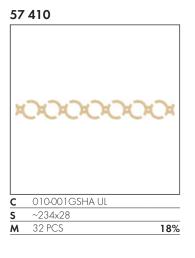
#### **Ordering Example & Product Variety Explanation**

57 411		010	001 ANTP	UL
Article number	Type of base material Hotfix C Coldfix I It version	Color of film 010 Transparent 012 Black	Color of crystals Please see the relevant product matrix for all available reference	Unlimited

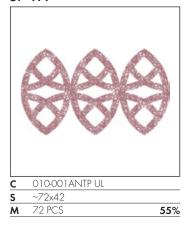
#### Crystal Fabric Unlimited (UL) Motifs

#### 57 409

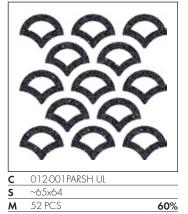




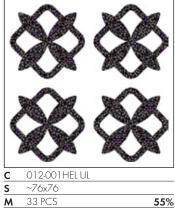
#### 57 411



#### 57 412

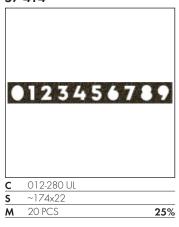


#### 57 413



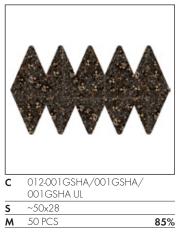
۸	33 PCS	55%
	~76x76	
•		

57 414



#### **CRYSTAL GALUCHAT UNLIMITED (UL)**

#### 89 823



89 823	с	S	Μ	85%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

89 823	012	001 GSHA	001 GSHA	001 GSHA	UL
Article number	Color of film	Crystal color	Crystal color	Crystal color	Unlimited
	010 Transparent	corresponding to the large crystal	corresponding to the small crystal	corresponding to the round uncut	
	012 Black	balls (3.5 mm)	balls (2.5 mm)	elements	
		Please refer to the r reference codes.	elevant product matrix	c for all available	
			er two-color motifs: one		
		uncut crystals. It is	nm and 2.5 mm) and on not possible to mix thre ust be the same color.		

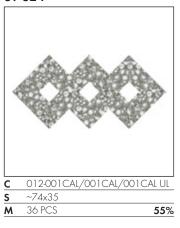
You can choose from the Crystal Galuchat standard effects (see color matrix).

#### Crystal Galuchat Unlimited (UL) Motifs

#### 89 823

c	012-001GSHA/001GSHA/
C S	012-001GSHA/001GSHA/ 001GSHA UL ~50x28





001GSHA/001GSHA/ 001GSHA

#### **CRYSTAL MEDLEY UNLIMITED (UL)**

#### 73 027

4		A. A.
c	010-001GSHA/001GSHA/ 001GSHA UL	
S M	~60x26	
•	45 PCS	70%

73 027	S	м	70%
Article number	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

73 027	010	001 DOR	001 DOR	001 DOR	UL
Article number	Color of film	Crystal color	Crystal color	Crystal color	Unlimited
	010 Transparent	corresponding to	corresponding to	corresponding to	
	010 Transparent 012 Black	the large double- pointed Chatons	the small double- pointed Chatons	the round uncut elements	
		Please see the relev	ant product matrix for	all available	
		Please see the relev reference codes.	ant product matrix for	allavailable	
		14 in 19 and 19 in 19 and 1			
			er two-color motifs: one Chaton (PP14 and PP29)		
		•	nts. It is not possible to		
			e-pointed Chatons mu		
		You can choose from	n the Crystal Medley s	tandard effects	
		(			

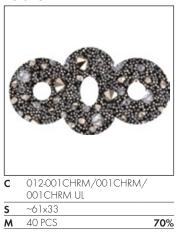
(see color matrix).

#### Crystal Medley Unlimited (UL) Motifs

#### 73 027

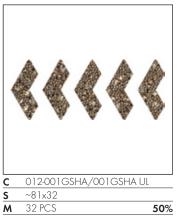
4	1: 7 (4)
c	010-001GSHA/001GSHA/ 001GSHA UL
C S	

73 028



#### **CRYSTAL FINE MEDLEY UNLIMITED (UL)**



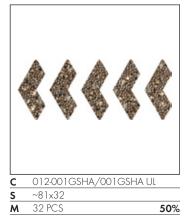


73 217	S	м	50%
Article number	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

73 217		012	001 GSHA	001 GSHA	UL
Article number	Type of base material Hotfix	Color of film 010 Transparent 012 Black	Crystal color corresponds with the pp14 double- pointed chatons.	Crystal color corresponding to the round uncut elements	Unlimited
			Please see the relev for all available refe	vant product matrix erence codes.	
			It is possible to orde Crystal balls and pp Chatons.		
			You can choose fro Medley standard co color matrix).	m the Crystal Fine plors and effects (see	

#### Crystal Fine Medley Unlimited (UL) Motifs



#### SPECIAL MOTIF SERVICE

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Customization Possibilities for the respective product groups	Fabric	Galuchat	Medley	Fine Medley
Min. surface (width)	3.0 mm	9.0 mm	9.0 mm	7.0 mm
Min. size or effective surface:	10x10 mm (1.0 cm²)	19x19 mm (3.61 cm²)	19x19 mm (3.61 cm²)	15x15 mm (2.25 cm²)
Max. size:		400x	330 mm	
Min. width of gaps within motifs:	3.0 mm	6.0 mm	6.0 mm	6.0 mm
Edges & angles less than =/< 90° need to be rounded off [diameter]	1.5 mm	1.5 mm	1.5 mm	1.5 mm

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to. You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please

#### Please Note

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan

with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

It is generally possible to draw motifs with a minimum gap between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Textures motifs may differ from the sketches or prints in relation to the motifs' outline. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical productionrelated factors. As these variations are not deemed to be defects, warranty contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer. If detailed information on possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

## FOIL OVERLAY FOR CRYSTAL FABRIC, CRYSTAL ROCKS, CRYSTAL FINE ROCKS, CRYSTAL ULTRAFINE ROCKS, CRYSTAL GALUCHAT, CRYSTAL MEDLEY & CRYSTAL FINE MEDLEY

The fashion-forward Crystal Textures Foil Overlay is heaven-sent as it offers new fabrications in fantastic shapes to usher in a new era of "Techtility" inspired designs.

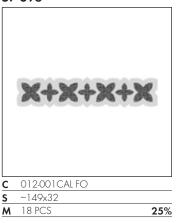
This new "foil overlay" technology is a forward integration that opens totally new ways in terms of flexibility and use of – until now – impossible materials. With the overlay, it is now possible to sew or glue the motifs onto tricky materials, e.g. leather. It is perfectly possible to create one flat surface while integrating the products into the standard production process.

Foil overlay will be offered for Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, Crystal Ultrafine Rocks, Crystal Galuchat, Crystal Medley and Crystal Fine Medley.

Please note that the Foil Overlay technique is only available for motifs (no bandings) and only for the Hotfix version (not available for Coldfix and IT).

#### **ARTICLE EXPLANATION - CRYSTAL FABRIC**

#### 57 396

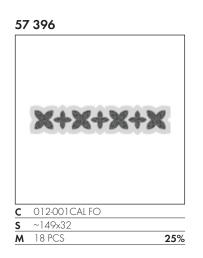


57 396	с	S	м	25%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

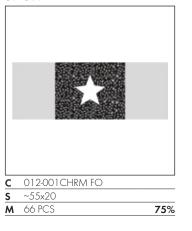
#### **Ordering Example & Product Variety Explanation**

57 396		012	001 CAL	FO
Article number	Type of base material	Color of film	Color of crystals Please see the	Foil overlay
	Hotfix	010 Transparent 012 Black	respective product matrix for all available reference codes.	

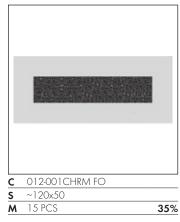
#### **Crystal Fabric Motifs**







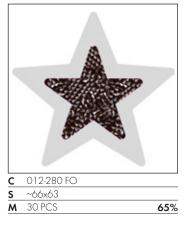
57 398





#### **ARTICLE EXPLANATION - CRYSTAL ROCKS MOTIFS**

#### 72 054



72 054	с	S	М	65%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### Ordering Example & Product Variety Explanation

72 054		012	280	FO
Article number	Type of base material	Color of film	Color of crystals Please see the respective	Foil overlay
	Hotfix	010 Transparent 012 Black	product matrix for all available reference codes.	

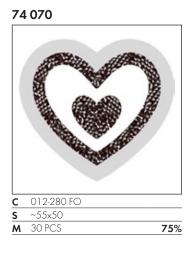
#### **Crystal Rocks Motifs**

#### 72 054



Please note: All motifs are available in certain color/film variations (see color matrix).

#### **ARTICLE EXPLANATION - CRYSTAL FINE ROCKS MOTIFS**



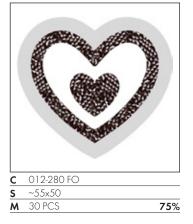
74 070	с	S	М	75%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### Ordering Example & Product Variety Explanation

74 070		012	280	FO
Article number	Type of base material	Color of film	Color of crystals Please see the respective	Foil overlay
	Hotfix	010 Transparent 012 Black	product matrix for all available reference codes.	

#### **Crystal Fine Rocks Motifs**

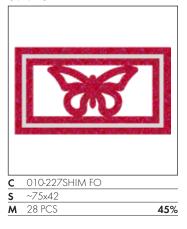
#### 74 070



Please note: All motifs are available in certain color/film variations (see color matrix).

#### **ARTICLE EXPLANATION - CRYSTAL ULTRAFINE ROCKS MOTIFS**

#### 89 928



89 928	с	S	М	55%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### Ordering Example & Product Variety Explanation

89 928		010	227 SHIM	FO
Article number	Type of base material	Color of film	Color of crystals Please see the respective	Foil overlay
	Hotfix	010 Transparent 012 Black	product matrix for all available reference codes.	

#### **Crystal Ultrafine Rocks Motifs**

#### 89 928



Please note: All motifs are available in certain color/film variations (see color matrix).

### **ARTICLE EXPLANATION - CRYSTAL GALUCHAT MOTIFS**

#### 89 820



89 820	С	S	М	60%
Article number	Color of crystals	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

89 820	012	280 HEM	280 HEM	280 HEM	FO
Article number	Color of film	Crystal color corresponding to	Crystal color corresponding to	Crystal color corresponding to	Foil overlay
	010 Transparent 012 Black	the large crystal balls (3.5 mm)	the small crystal balls (2.5 mm)	the round uncut elements	

Please refer to the respective product matrix for all available reference codes.

It is possible to order two-color motifs: one color for both sizes of crystal ball (3.5 mm and 2.5 mm) and one color for the round uncut crystals. It is not possible to mix three different colors – both crystal balls must be the same color. You can choose from the Crystal Galuchat standard effects (see color matrix).

#### **Crystal Galuchat Motifs**

## 89 820



### **ARTICLE EXPLANATION - CRYSTAL MEDLEY MOTIFS**

#### 73 024



73 024	S	м	60%
Article number	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

#### **Ordering Example & Product Variety Explanation**

73 024	010	280	280	280	FO
Article number	Color of film 010 Transparent	Crystal color corresponding to the large double-pointed	Crystal color corresponding to the small double-pointed	Crystal color corresponding to the round uncut elements	Foil overlay
	012 Black	Chatons Please see the respectiv	Chatons re product matrix for all ava	ailable reference codes.	

It is possible to order two-color motifs: one color for both sizes of doublepointed Chaton (PP14 and PP29) and one color for the round uncut elements. It is not possible to mix three different colors – both double-pointed Chatons must be the same color.

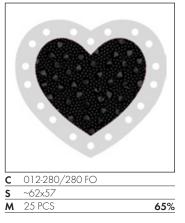
You can choose from the Crystal Medley standard effects (see color matrix).

## **Crystal Medley Motifs**



## **ARTICLE EXPLANATION - CRYSTAL FINE MEDLEY MOTIFS**





73 213	S	М	65%
Article number	Motif size in mm	Minimum order quantity in pieces (PCS)	% of actual size

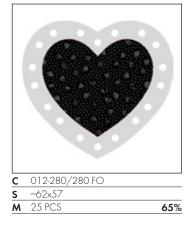
#### **Ordering Example & Product Variety Explanation**

73 213		012	280	280	FO		
Article number	Type of base material	Color of film 010 Transparent	Crystal color corresponds with the pp14 double-pointed chatons.	Crystal color corresponding to the round uncut elements	Foil overlay		
	Hotfix	012 Black	Please see the relevant product reference codes.	t matrix for all available			
			It is possible to order two-color pp14 double-pointed Chatons.	motifs. Cystal balls and			
			You can choose from the Crysto	al Fine Medley standard			

colors and effects (see color matrix).

#### **Crystal Fine Medley**

## 73 213



#### SPECIAL MOTIF SERVICE

A special motif is any individual design created by the customer that differs to the Crystal Textures Standard, Crystal Inspiration, or Special Collections. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below).

You can also submit design sketches that meet your special requirements,

such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

Customization Possibilities for		Ultrafine					
the respective product groups	Fabric	Rocks	Fine Rocks	Rocks	Galuchat	Medley	Fine Medley
Min. surface (width)	3.0 mm	3.4 mm	4.0 mm	9.0 mm	9.0 mm	9.0 mm	7.0 mm
Min. size or effective surface:	10x10 mm (1.0 cm²)	15x15 mm (2.25 cm²)	15x15 mm (2.25 cm²)	15x15 mm (2.25 cm²)	19x19 mm (3.61 cm² )	19x19 mm (3.61 cm²)	15x15 mm (2.25 cm²)
Max. size:			400x330 m	m			
Min. width of gaps within motifs:	3.0 mm	3.0 mm	3.0 mm	3.0 mm	6.0 mm	6.0 mm	6.0 mm
Edges & angles less than =/< 90° need to be rounded off [diameter]	1.5 mm	2.0 mm	2.7 mm	3.0 mm	1.5 mm	1.5 mm	1.5 mm

#### **Customization Possibilities for Foil Overlay**

Foil overlay min./max. surface (width) outside		min	min. 3 mm / max. 50 mm							
Foil overlay min./max. in between of crystals surfaces (inside)			min	. 3 mm / max.	50 mm					
Foil overlay min. surface	0.3 cm² (3x10 mm)	0.45 cm² (3x15 mm)	0.45 cm² (3x15 mm)	0.45 cm² (3x15 mm)	0.57 cm² (3x19 mm)	0.57 cm² (3x19 mm)	0.45 cm² (3x15 mm)			

Foil overlay motif outline: edges & angles less than =/< 90° need to be rounded off [diameter]

2.0 mm

#### **Ordering Process**

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to. You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

#### **Please Note**

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or email, please include a scale legend (e.g. copy/scan

with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

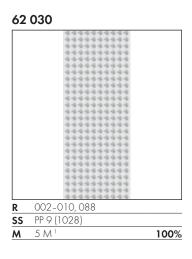
It is generally possible to draw motifs with a minimum gap between the outlines. However, due to the tolerance level of the crystals being applied onto carrier film, the final Crystal Textures motifs may differ from the sketches or prints in relation to the motifs' outline. Therefore the motif, and by extension, the product itself, may be subject to individual variations with each reproduction. These variations are caused by technical productionrelated factors. As these variations are not deemed to be defects, warranty claims are excluded and Swarovski assumes no liability whatsoever in connection with them.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer. If detailed information on possible tolerances is required (e.g. cavity production for metal parts), please contact your local Swarovski sales office who will enter an application request into our application database.

# **Crystaltex Chaton Bandings**

Small XILION Chatons turn this product into an exciting, luxurious, and unique statement in the fashion world. Crystaltex Chaton Bandings offer a wide range of design possibilities for the jewelry, fashion accessories, and interior design segments.

## ARTICLE EXPLANATION



62 030	R	SS	М	100 %
Article number	This article is available in 2–10 and 88 rows.	Stone size	Minimum order quantity in meters (M)	% of actual size

#### **ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

62 030	010	S	010	001		
Article number	3-digit code for number of rows	Type of base material	Color of base material	Color of crystals		
		S Hotfix I It version	010 Transparent 012 Black	Please see the respective product matrix for all available reference codes.		

<sup>1</sup> Please note: the 5-meter packing unit can be delivered in batches (max. three parts with a minimum length of 0.5 meters in each batch).

## 62 030

	Rows	2 rows	- 3 rows	4 rows	5 rows	Ó rows	7 rows	8 rows	9 rows	10 rows	- 88 rows	Color of Film	010 Transparent (S_Hotfix, I_IT)	012 Black (S_Hotfix, I_IT)
Crystal														
Crystal (001)		-	-	-		-			-	-			-	
Colors														
Plain Colors														
Aquamarine (202)		-	-		-	-		٠		-	-		-	-
Black Diamond (215)		-	-	-		-	٠	٠	٠	-			-	-
Dark Indigo (288) <sup>1</sup>		-	-	-	-	-	-	٠	-	-	-		-	-
Fuchsia (502)		-	-	-	-		-	-	-		-		-	-
Jet (280)		-	-	-			-	٠			-		-	-
light Siam (227)		-	-	-	-		-	٠			-		-	-
🌍 Rose (209)		-	-	-	-		-				-		-	-
💽 Tanzanite (539)		-	-	-	-	-	-	٠	-	-	-		-	-
Crystal Effects														
Transparent Effects														
Crystal Aurore Boreale (001 AB)		-	-	-			-	٠	-		-		-	-
Crystal Golden Shadow (001 GSHA)		-	-	-			-	-	-		-		-	-
Crystal Silver Shade (001 SSHA)			-	-	-	-	-	-	-	-			-	-
Color Effects														
Metallic Effects														
Jet Hematite (280 HEM)		-	-	-	-	-	-	-	-	-			-	-

<b>62 031</b> (Honeycomb)									
	Rows	3 rows	4 rows	5 rows	6 rows	10 rows	Color of Film	010 Transparent (S_Hoffix, I_IT) 012 Black (S_Hoffix, I_IT)	
Crystal									
💿 Crystal (001)						-		<b>•</b> -•	
Colors									
Plain Colors									
💽 Aquamarine (202)				-				<b>•</b> -•	
Black Diamond (215)				-		-		<b>∳</b> -∳.	
● Jet (280)						-		<b>•</b> -•	
Dark Indigo (288) <sup>1</sup>								<b>*</b> *	
Crystal Effects									
Transparent Effects									
💿 Crystal Aurore Boreale (001 AB)					-	-		<b>*</b> -*	
🌑 Crystal Golden Shadow (001 GSHA)		-	-	-	-	-		<b>*</b> -*	
Crystal Silver Shade (001 SSHA)		-	-		-	-		<b>*</b> -*	
Color Effects									
Metallic Effects									
Jet Hematite (280 HEM)				-	-			ėė	